

# CTU SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

**MODEL**

**CTU9711**

**&**

**UTB07F**

**UTC07F**

**UTG11F**

**STB04**

**STC04**

**WPC03**

**WPG02**



**TOP FEEDING SMALL CYLINDER  
BED INTERLOCK MACHINE  
AND DEVICES / ATTACHMENTS**

**Parts List**

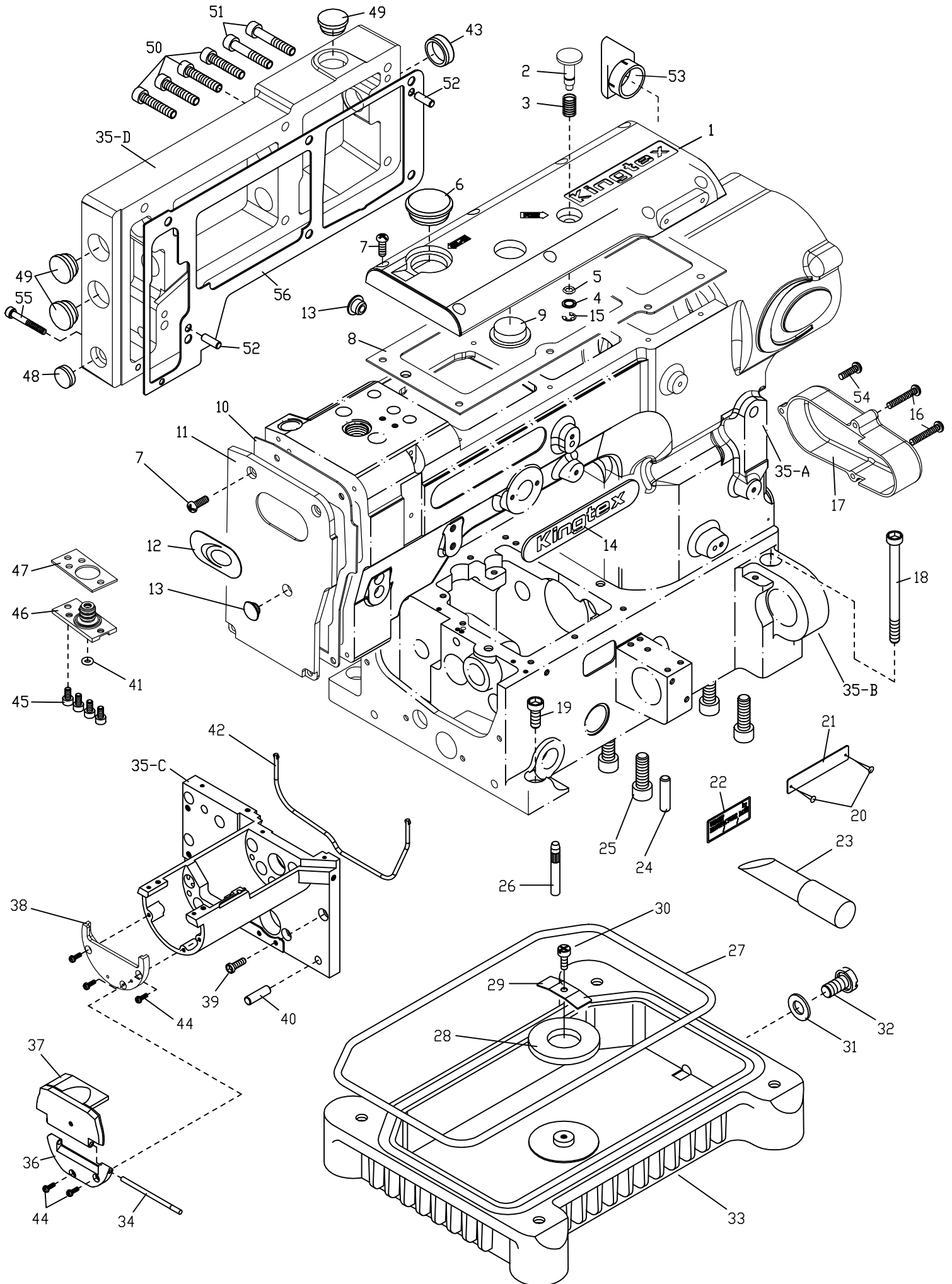


精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD  
<http://www.kingtexsewing.com.tw>

Ver 1.0 2014.06  
NO.CTD6300-2R-14-06



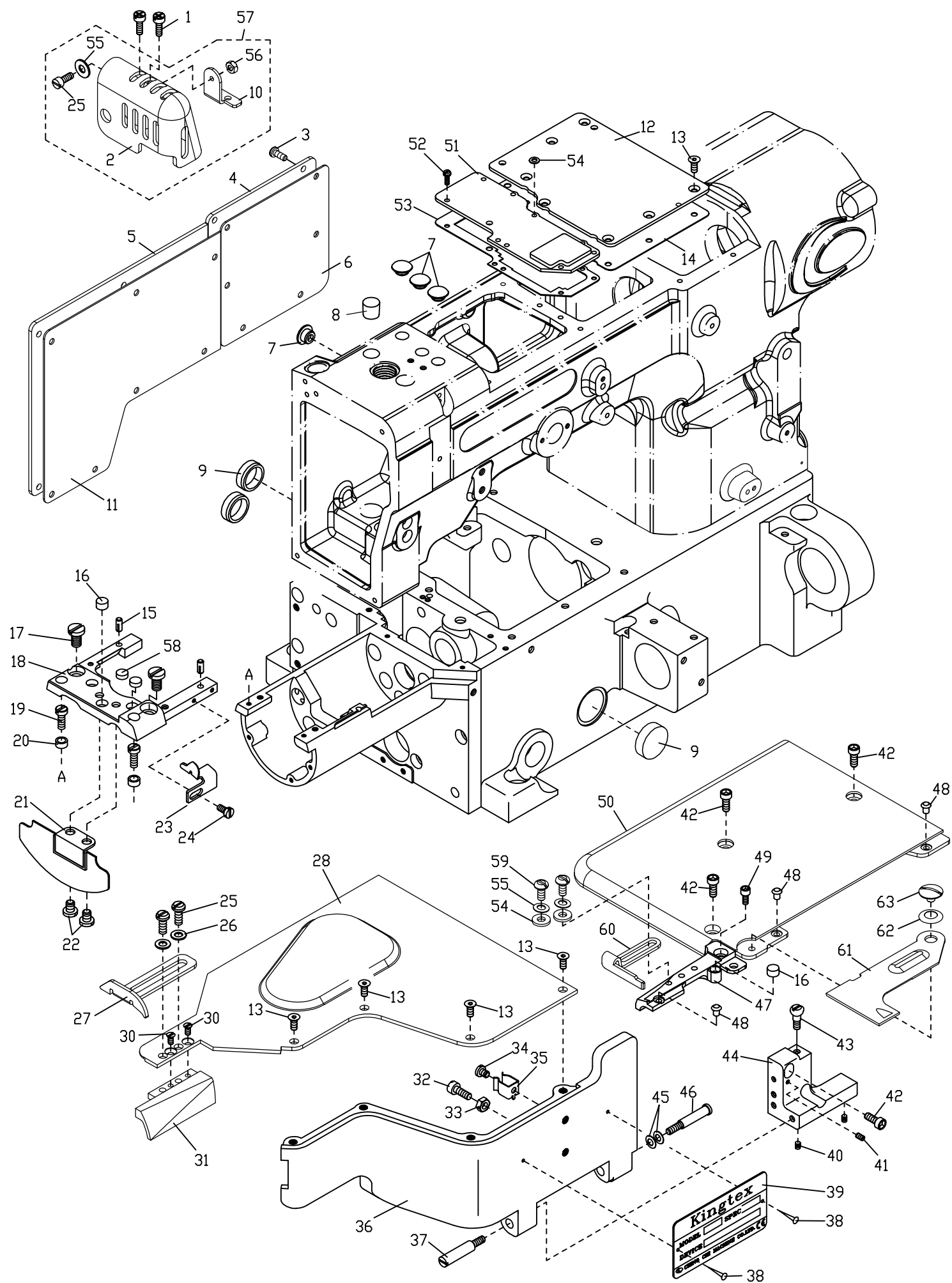
# 1. CTU9711 本體與外裝零件 Frame Components For CTU9711 (一)



# 1. CTU9711 本體與外裝零件 Frame Components For CTU9711 (一)

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                    | 單位用量<br>Amt .Req. |
|---------------|-------------------|--------------------------------------|-------------------|
| 1             | 22441101011       | 上軸蓋 Top Cover -----                  | 1                 |
| 2             | 22741101101       | 止動按鈕 Push Botton -----               | 1                 |
| 3             | 2274110109        | 彈簧 Spring -----                      | 1                 |
| 4             | 2130000357        | 墊圈 Washer -----                      | 1                 |
| 5             | 2130000362        | O形油環 O Ring -----                    | 1                 |
| 6             | 22200002552       | 孔塞 Plug -----                        | 1                 |
| 7             | 8MC04281207D      | 螺絲 Screw (CT0102 M4-0.7*12) -----    | 12                |
| 8             | 22400001032       | 油封 Gasket -----                      | 1                 |
| 9             | 2274110103        | 油鏡 Oil Window -----                  | 1                 |
| 10            | 2274110121        | 油封 Gasket -----                      | 1                 |
| 11            | 2274110122        | 針棒蓋 Needle Cover -----               | 1                 |
| 12            | 66488-1           | 銘板 Plate -----                       | 1                 |
| 13            | 22000001091       | 孔塞 Plug -----                        | 2                 |
| 14            | 66488-2           | 上車頭銘板 Model Plate -----              | 1                 |
| 15            | 90ER060           | E形扣環 E-Ring -----                    | 1                 |
| 16            | 8MC04283307D      | 螺絲 Screw (C80147 M4-0.7*33) -----    | 2                 |
| 17            | 2246110106        | 側蓋 Side Cover -----                  | 1                 |
| 18            | 8MM08508513B      | 螺絲 Serew (CT960122 M8-1.25*30) ----- | 1                 |
| 19            | 8MM08502013A      | 螺絲 Screw (CT0106 M8-1.25*20) -----   | 2                 |
| 20            | 66620             | 鉚釘 Rivet -----                       | 2                 |
| 21            | 66480-14          | 機器號碼牌 Machine No. Plate -----        | 1                 |
| 22            | 66477-4           | 重量貼紙 Weight Paster -----             | 1                 |
| 23            | 2260000124        | 油面鏡 Oil Sign Gauge-----              | 1                 |
| 24            | 2200000139        | 定位銷 Knock Pin -----                  | 2                 |
| 25            | 8MM10603016A      | 螺絲 Serew (CT0138 M10-1.5*30) -----   | 4                 |
| 26            | 2200000110        | 下座腳樁 Supporting Bar -----            | 4                 |
| 27            | 2200000127        | 油封 Gasket -----                      | 1                 |
| 28            | 2200000128        | 磁鐵 Magnet -----                      | 1                 |
| 29            | 2200000129        | 壓板 Holder -----                      | 1                 |
| 30            | 8MC04280807D      | 螺絲 Screw (CT0130 M4-0.7*8) -----     | 1                 |
| 31            | 2100000244        | 油封 Seal -----                        | 1                 |
| 32            | 8SM95281017A      | 螺樁 Stud (SH0243 3/8"-28*10) -----    | 1                 |
| 33            | 2220000126        | 油盤 Oil Reservoir -----               | 1                 |
| 34            | 2260000114        | 軸 Shaft -----                        | 1                 |
| 35            | 2247110135        | 車頭 Frame Unit -----                  | 1                 |
| 35-A          | 2244110135A       | 車頭上座 Upper Frame Unit -----          | 1                 |
| 35-B          | 2260000135B       | 車頭下座 Lower Frame Unit -----          | 1                 |
| 35-C          | 2260000135C       | 前車頭下座 From Lower Frame Unit -----    | 1                 |
| 35-D          | 2274110135C       | 後車頭上座 -----                          | 1                 |
| 36            | 2260000112        | 絞鏈 Hinge -----                       | 1                 |
| 37            | 2260000113        | 下軸側蓋 Side Cover -----                | 1                 |
| 38            | 22600001111       | 側蓋 Side Cover -----                  | 1                 |
| 39            | 8MM05321209A      | 螺絲 Screw (F05-24 M5-0.8*12) -----    | 5                 |
| 40            | 90ST0620          | 定位銷 Knock Pin (CT960138)-----        | 2                 |
| 41            | 90OR040           | O形油環 O Ring -----                    | 1                 |
| 42            | 2260000117        | 油封 Gasket -----                      | 1                 |
| 43            | 22000002451       | 孔塞 Plug -----                        | 1                 |
| 44            | 8MB03200806K      | 螺絲 Screw (CT0623 M3-0.5*8) -----     | 5                 |
| 45            | 8MM04280807A      | 螺絲 Screw (MT0124 M4-0.7*8) -----     | 4                 |
| 46            | 22741101193       | 封蓋 Oil Filter Cover -----            | 1                 |
| 47            | 2274110118        | 油封 Gasket -----                      | 1                 |
| 48            | 22100004191       | 孔塞 Plug -----                        | 1                 |
| 49            | 23100001161       | 孔塞 Plug -----                        | 3                 |
| 50            | 8MM06403010A      | 螺絲 Serew (NT67-01-17 M6-1*30) -----  | 4                 |
| 51            | 8MM06403510B      | 螺絲 Serew (RP103-07 M6-1*35) -----    | 2                 |
| 52            | 4RP0010103        | 定位銷 Knock Pin -----                  | 2                 |
| 53            | 22400001131       | 導風管 Guid Pipe-----                   | 1                 |
| 54            | 8MC04281407D      | 螺絲 Screw (CT02-25 M4-0.7*14) -----   | 1                 |
| 55            | 8MM04283007B      | 螺絲 Screw (C13-59 M4-0.7*30) -----    | 1                 |
| 56            | 2274110162        | 油封 Gasket -----                      | 1                 |

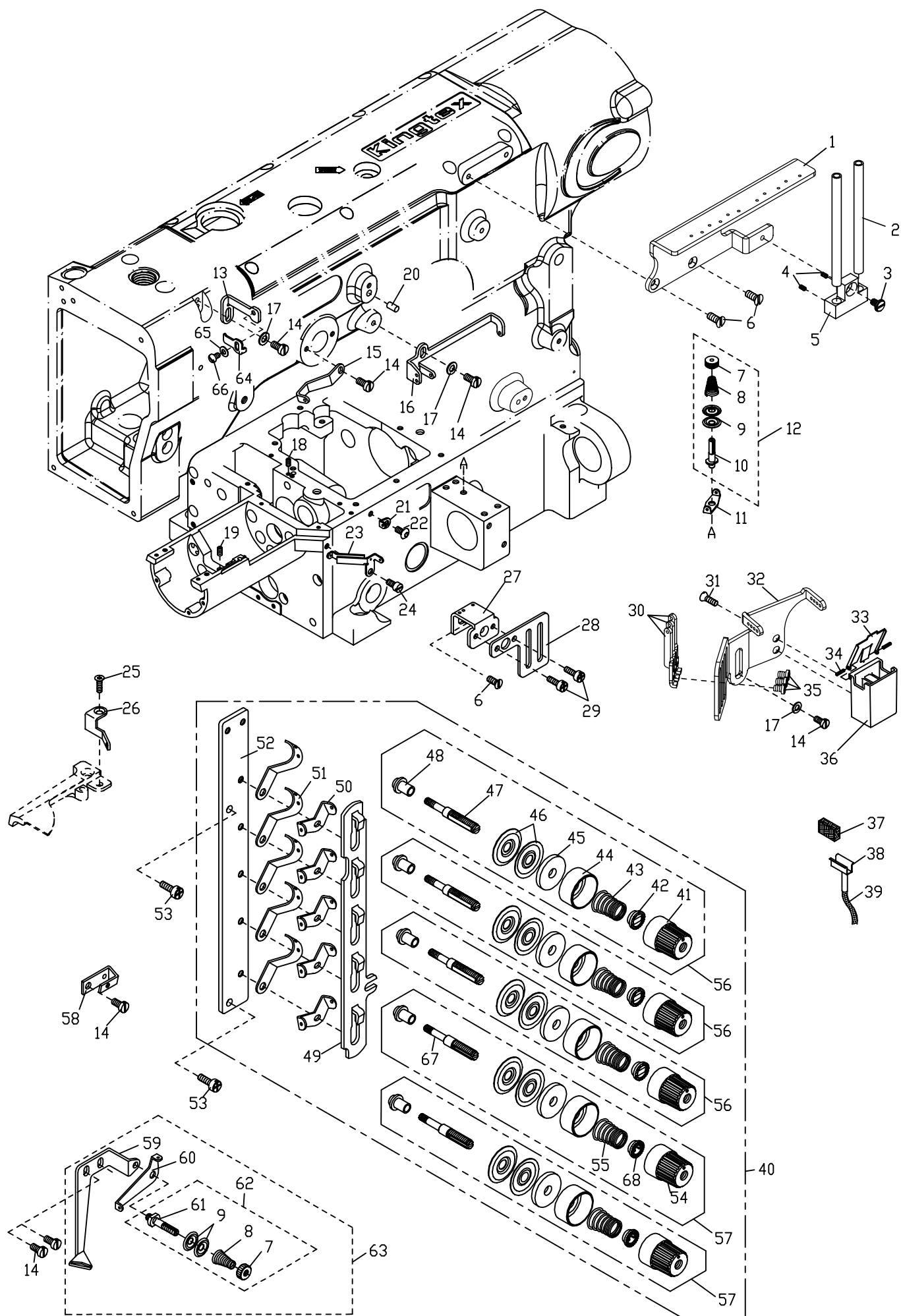
2. CTU9711 本體與外裝零件 Frame Components For CTU9711 (二)



## 2. CTU9711 本體與外裝零件 Frame Components For CTU9711 (二)

| 序號<br>Ref.No | 物料編號<br>Parts No. | 名稱<br>Description                      | 單位用量<br>Amt.Req. |
|--------------|-------------------|----------------------------------------|------------------|
| 1            | 8MC04280807D      | 螺絲 Screw (CT0130 M4-0.7*8)-----        | 2                |
| 2            | 22700002121       | 針棒護蓋 Needle Bar Protector -----        | 1                |
| 3            | 8MC04281007D      | 螺絲 Screw (CT0113 M4-0.7*10) -----      | 13               |
| 4            | 2274110211        | 上軸背蓋 Rear Cover -----                  | 1                |
| 5            | 2274110212        | 上軸背蓋 Rear Cover -----                  | 1                |
| 6            | 2274110209        | 油封 Gasket -----                        | 1                |
| 7            | 22000001091       | 孔塞 Plug -----                          | 4                |
| 8            | 22000002081       | 孔塞 Plug -----                          | 1                |
| 9            | 22000002451       | 孔塞 Plug -----                          | 3                |
| 10           | 2270000211        | 基座 Base -----                          | 1                |
| 11           | 2274110210        | 油封 Gasket -----                        | 1                |
| 12           | 2260000201        | 下軸內蓋 Lower Shaft Cover -----           | 1                |
| 13           | 8MQ04281008A      | 螺絲 Screw (UT12A-04-05 M4-0.7*10) ----- | 11               |
| 14           | 22600002071       | 油封 Gasket -----                        | 1                |
| 15           | 2260000215        | 定位銷 Knock Pin -----                    | 2                |
| 16           | 2270000202        | 磁鐵 Magnet -----                        | 2                |
| 17           | 8MB04280607A      | 螺絲 Screw (CT350202 M4-0.7*6) -----     | 2                |
| 18           | 22600002142       | 針板座 Needle Plate Seat -----            | 1                |
| 19           | 8MB03200705A      | 螺絲 Screw (CT960232 M3-0.5*6.5) -----   | 2                |
| 20           | 2260000205        | 隔環 Spacer -----                        | 2                |
| 21           | 2260000219        | 油封 Gasket -----                        | 1                |
| 22           | 8MB85240505A      | 螺絲 Screw (PS010106 M3.5-0.6*5) -----   | 2                |
| 23           | 22601101021       | 左導模 Fabric Guide (L)-----              | 1                |
| 24           | 8MB75180505A      | 螺絲 Screw (CTS0218 M2.5-0.45*5) -----   | 1                |
| 25           | 8MB04280807K      | 螺絲 Screw (CT0215 M4-0.7*8) -----       | 3                |
| 26           | 90PW040           | 墊圈 Washer -----                        | 2                |
| 27           | 22601101011       | 右導模 Fabric Guide (R)-----              | 1                |
| 28           | 22600002182       | 護線蓋 Cloth Plate -----                  | 1                |
| 29           | -----             | -----                                  | -                |
| 30           | 8ME03200506A      | 螺絲 Screw (CT0341 M3-0.5*4.5) -----     | 2                |
| 31           | 22601101031       | 活動塊 Movable Block -----                | 1                |
| 32           | 8MB04281007K      | 螺絲 Screw(CT1237 M4-0.7*10) -----       | 1                |
| 33           | 8MA04280307A      | 螺帽 Nut (CT0238 M4-0.7*3) -----         | 1                |
| 34           | 8MC04280507D      | 螺絲 Screw (CT0122 M4-0.7*5) -----       | 1                |
| 35           | 2200000121        | 夾簧 Latch Spring -----                  | 1                |
| 36           | 2260000217        | 下座前蓋 Front Cover -----                 | 1                |
| 37           | 8MB04280605M      | 螺樁 Stud (CT0230 M4-0.7*6) -----        | 1                |
| 38           | 66620             | 鉚釘 Rivet -----                         | 2                |
| 39           | 66485-1           | 車型銘板 Model Plate -----                 | 1                |
| 40           | 8MN04280400A      | 螺絲 Screw (CT0229 M4-0.7*4) -----       | 2                |
| 41           | 8MN03200500A      | 螺絲 Screw (STB0116 M3-0.5*5)-----       | 1                |
| 42           | 8MM04281207A      | 螺絲 Screw (CT0202 M4-0.7*12) -----      | 5                |
| 43           | 8MD04281408C      | 螺樁 Stud (CT0222 M4-0.7*5) -----        | 1                |
| 44           | 2260000213        | 前蓋座 Front Cover Support -----          | 1                |
| 45           | 2200000228        | 孟形墊圈 Disk Washer -----                 | 2                |
| 46           | 8MB04284209E      | 螺樁 Stud (FT0244 M4-0.7*42) -----       | 1                |
| 47           | 22601101051       | 滑道 Guide -----                         | 1                |
| 48           | 2260000206        | 減震橡膠 Rubber Cushion -----              | 3                |
| 49           | 8MM85241006A      | 螺絲 Screw (CT960239 M3.5-0.6*10) -----  | 1                |
| 50           | 22681102011       | 下軸外蓋 Cloth Plate -----                 | 1                |
| 51           | 2260000202        | 封蓋 Rear Cover -----                    | 1                |
| 52           | 8MB85240806K      | 螺絲 Screw (CT0635 M3.5-0.6*8) -----     | 1                |
| 53           | 2260000208        | 油封 Gasket -----                        | 1                |
| 54           | 2100000223        | 墊圈 Washer -----                        | 3                |
| 55           | 90DW040           | 墊圈 Washer -----                        | 3                |
| 56           | 8MA04280207A      | 螺帽 Nut (STC02-01-02 M4-0.7*2.5) -----  | 1                |
| 57           | 227A0000259       | 針棒護蓋組 Needle Bar Protector Asm. -----  | 1                |
| 58           | 2260000255        | 磁鐵 Magnet -----                        | 2                |
| 59           | 8MB85240807K      | 螺絲 Screw (FT0555 M3.5-0.6*8) -----     | 2                |
| 60           | 22601101016       | 導模 Fabric Guide -----                  | 1                |
| 61           | 22601101041       | 防塵蓋 Dust Cover -----                   | 1                |
| 62           | 2200000124        | 孟形墊圈 Disc Washer -----                 | 1                |
| 63           | 8MC04280512B      | 螺絲 Screw (C90232 M4.5-0.7*5) -----     | 1                |

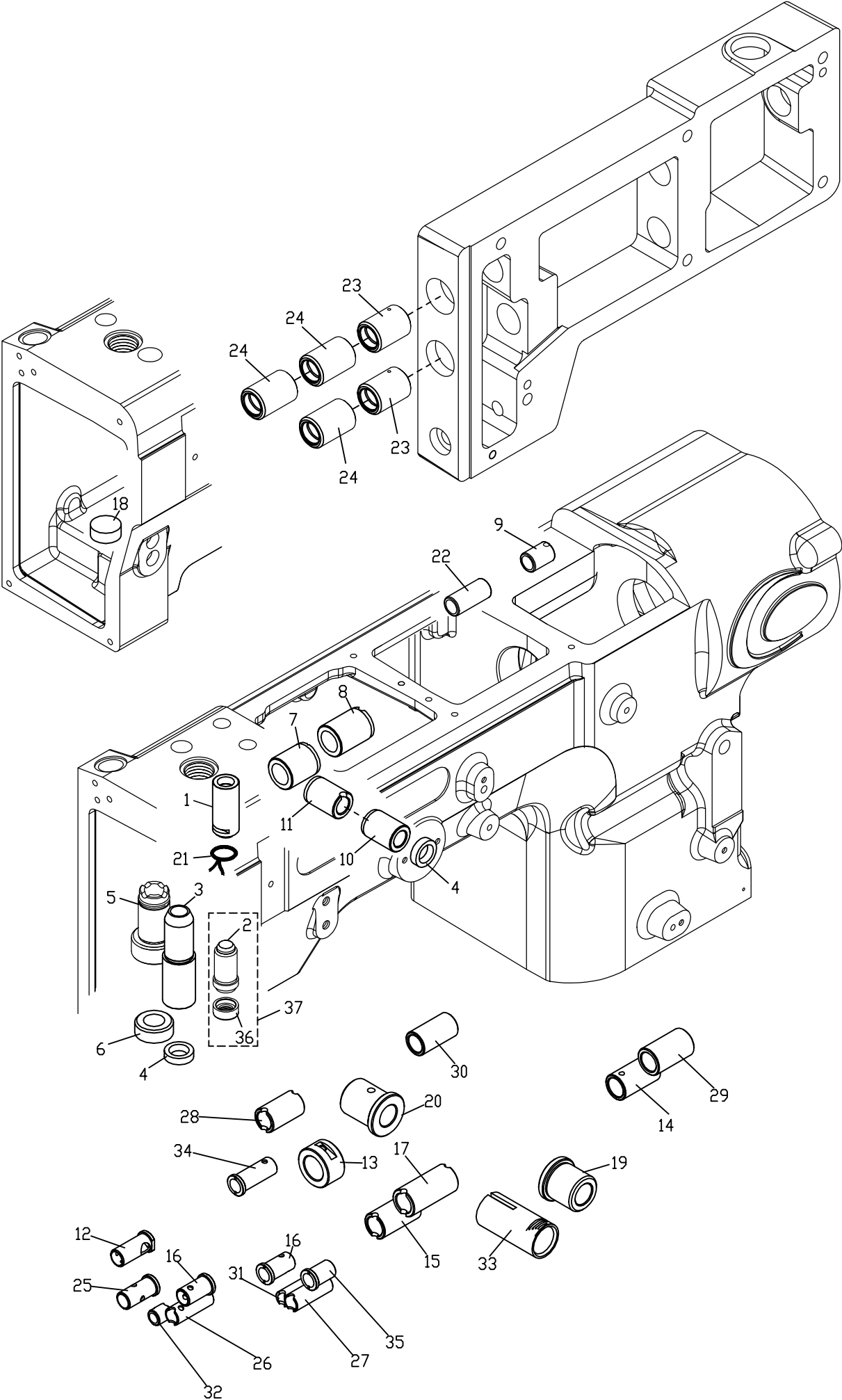
### 3. CTU9711 導線與張力調整零件 Thread Guide Tension Components For CTU9711



### 3. CTU9711 導針與張力調整零件 Thread Guide And Tension Components For CTU9711

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                            | 單位用量<br>Amt. Req. |
|---------------|-------------------|----------------------------------------------|-------------------|
| 1             | 22400003021       | 導線座 Thread Guide Holder -----                | 1                 |
| 2             | 2200000327        | 導線管 Thread Guide Pipe -----                  | 2                 |
| 3             | 8MB04280608A      | 螺絲 Screw (UTB0130 M4-0.7*6) -----            | 1                 |
| 4             | 8MN03200300A      | 螺絲 Screw (CT0115 M3-0.5*3) -----             | 2                 |
| 5             | 2240000301        | 導線座 Thread Guide Holder -----                | 1                 |
| 6             | 8ME04280708A      | 螺絲 Screw (CT0206 M4-0.7*7) -----             | 3                 |
| 7             | 2200000357        | 螺帽 Nut -----                                 | 2                 |
| 8             | 2200000356        | 彈簧 Spring -----                              | 2                 |
| 9             | 2200000355        | 張力控制盤 Tension Disc -----                     | 4                 |
| 10            | 2260000322        | 螺樁 Stud -----                                | 1                 |
| 11            | 2260000319        | 導線 Thread Guide -----                        | 1                 |
| 12            | 226A0000323       | 張力控制組 Thread Retainer Asm -----              | 1                 |
| 13            | 2600000343        | 導線 Thread Guide -----                        | 1                 |
| 14            | 8MB04280807K      | 螺絲 Screw (CT0215 M4-0.7*8) -----             | 7                 |
| 15            | 2210000317        | 導線 Thread Guide -----                        | 1                 |
| 16            | 2210000326        | 導線 Thread Guide -----                        | 1                 |
| 17            | 2100000223        | 墊圈 Washer -----                              | 3                 |
| 18            | 8MN85240300A      | 螺絲 Screw (UH0302 M3.5-0.6*3) -----           | 1                 |
| 19            | 8MN04280400A      | 螺絲 Screw (CT0229 M4-0.7*4) -----             | 1                 |
| 20            | 90ST0410          | 定位銷 Knock Pin -----                          | 1                 |
| 21            | 2270000319        | 導線 Thread Guide -----                        | 1                 |
| 22            | 8MP04280808A      | 螺絲 Screw (MT0235 M4-0.7*8) -----             | 1                 |
| 23            | 2260000320        | 導線 Thread Guide -----                        | 1                 |
| 24            | 8MB04280607K      | 螺絲 Screw (MT0233 M4-0.7*6) -----             | 1                 |
| 25            | 8MQ85241106A      | 螺絲 Screw (CT960314 M3.5-0.6*11)-----         | 1                 |
| 26            | 2260000321        | 導線 Thread Guide -----                        | 1                 |
| 27            | 2200000345        | 導線 Thread Guide -----                        | 1                 |
| 28            | 2200000359        | 揚線臂護線罩 Take-up Arm Protect -----             | 1                 |
| 29            | 8MC04280507D      | 螺絲 Screw (CT0122 M4-0.7*5) -----             | 2                 |
| 30            | 2270000364        | 導線桿 Thread Guide -----                       | 3                 |
| 31            | 8TE03440806A      | 螺絲 Screw -----                               | 2                 |
| 32            | 2270000340        | 導線 Thread Guide -----                        | 1                 |
| 33            | 2200000336        | 油杯蓋 Cooler Oil Tank Cover -----              | 1                 |
| 34            | 90SP0206T         | 彈簧銷 Spring Pin -----                         | 2                 |
| 35            | 8MB03200405A      | 螺絲 Screw (FT0548 M3-0.5*4) -----             | 3                 |
| 36            | 22000003351       | 油杯 Cooler Oil Tank -----                     | 1                 |
| 37            | 2200000339        | 羊毛氈 Felt -----                               | 1                 |
| 38            | 2200000338        | 線夾 Wick Clamp -----                          | 1                 |
| 39            | 66800             | 油線 Oil Wick -----                            | 1                 |
| 40            | 224A00003171      | 鬆線組 Therad Tension Mechanism -----           | 1                 |
| 41            | 2100001121        | 張力調整螺帽 Tension Nut ( Red ) ( SH1121)-----    | 3                 |
| 42            | 2200000303        | 套管 Bushing -----                             | 3                 |
| 43            | 2100001123        | 彈簧 Spring ( Red ) ( SH1123)-----             | 3                 |
| 44            | 2200000305        | 彈簧座 Spring Seat -----                        | 5                 |
| 45            | 2100001127        | 羊毛氈 Felt -----                               | 5                 |
| 46            | 2100001126        | 張力控制盤 Tension Disc -----                     | 10                |
| 47            | 22000003081       | 螺樁 Stud -----                                | 3                 |
| 48            | 22000003091       | 隔環 Spacer -----                              | 5                 |
| 49            | 4UTB0004191       | 鬆線滑板 Release Wedge -----                     | 1                 |
| 50            | 2200000311        | 導線 Thread Guide -----                        | 5                 |
| 51            | 2200000312        | 導線 Thread Guide -----                        | 5                 |
| 52            | 4UTB000420        | 張力控制組座 Tension Post Support -----            | 1                 |
| 53            | 8MC04280807D      | 螺絲 Screw (CT0130 M4-0.7*8) -----             | 2                 |
| 54            | 2100001121A       | 張力調整螺帽 Tension Nut ( Yellow ) ( SH1121)----- | 2                 |
| 55            | 2100041131        | 彈簧 Spring ( Yellow ) ( SH1131)-----          | 2                 |
| 56            | 231A0001922       | 張力控制組 Tension Asm. (Red) -----               | 3                 |
| 57            | 220A0000315       | 張力控制組 Tension Asm. (Yellow) -----            | 2                 |
| 58            | 2200000347        | 張力控制組座 Thread Retainer Support -----         | 1                 |
| 59            | 2200000352        | 導線 Thread Guide -----                        | 1                 |
| 60            | 2200000353        | 導線 Thread Guide -----                        | 1                 |
| 61            | 2200000354        | 螺樁 Stud -----                                | 1                 |
| 62            | 227A0000342       | 張力控制組 Thread Retainer Asm. -----             | 1                 |
| 63            | 220A0000365       | 鬆線組 Therad Tension Mechanism -----           | 1                 |
| 64            | 2600000307        | 導線 Thread Guide -----                        | 1                 |
| 65            | 90DW030           | 碟形墊圈 Disk Washer -----                       | 1                 |
| 66            | 8MB03200506K      | 螺絲 Screw (CT0525 M3-0.5*5) -----             | 1                 |
| 67            | 22000003611       | 螺樁 Stud -----                                | 2                 |
| 68            | 2100001122        | 止滑齒輪 Bush -----                              | 2                 |

4. CTU9711 軸襯與油封 Bushing And Seal For CTU9711



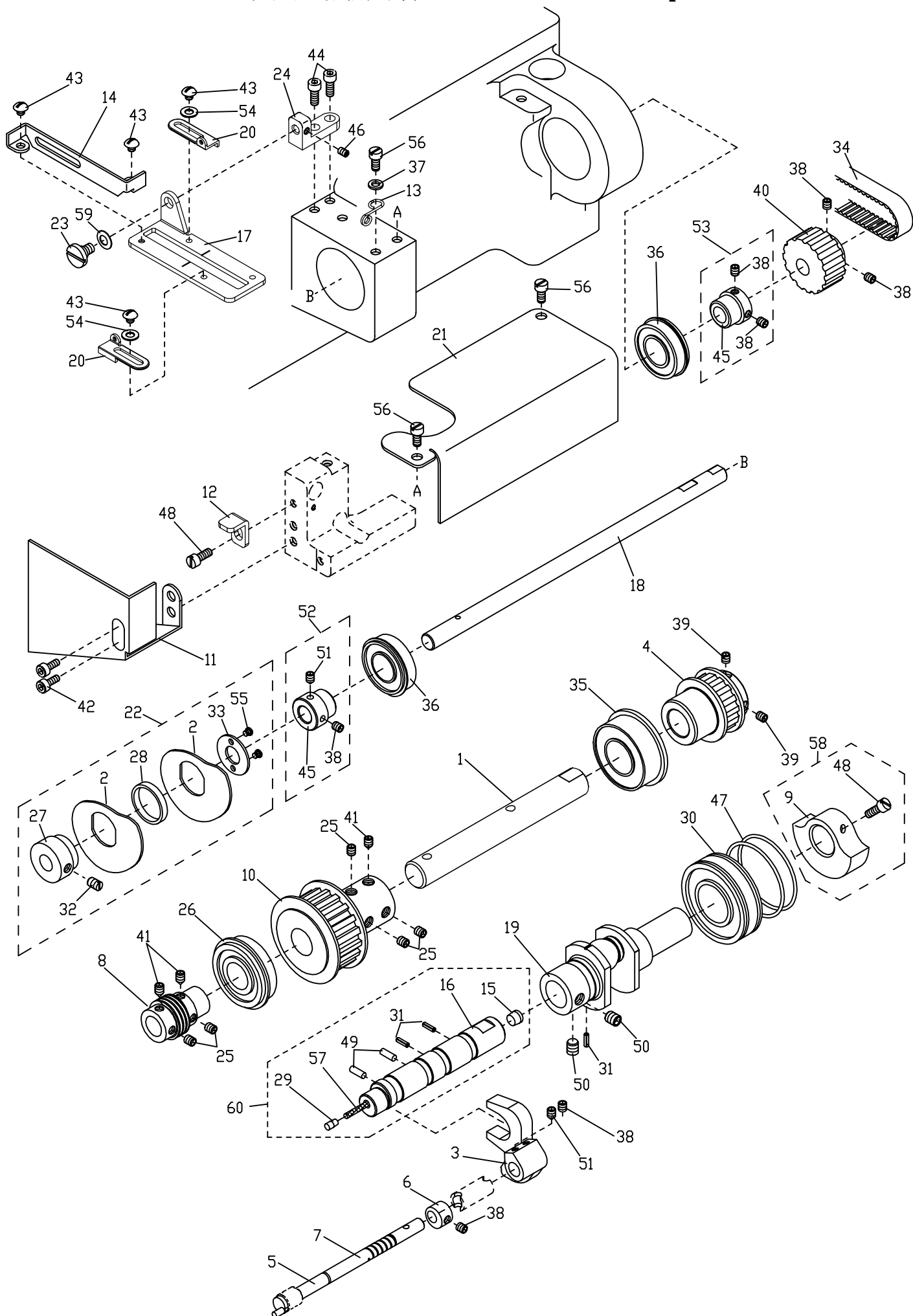
#### 4. CTU9711 軸襯與油封 Bushing And Seal For CTU9711

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description             | 單位用量<br>Amt. Req. |
|---------------|-------------------|-------------------------------|-------------------|
| 1             | 2210000401        | 軸襯 Bushing -----              | 1                 |
| 2             | 22000004021       | 軸襯 Bushing -----              | 1                 |
| 3             | 2274110403        | 軸襯 Bushing -----              | 1                 |
| 4             | 2200000404        | 油封 Oil Seal -----             | 2                 |
| *5            | 22200004051       | 軸襯 Bushing -----              | 1                 |
| *6            | 2200000406        | 油封 Oil Seal -----             | 1                 |
| *7            | 2210000408        | 軸襯 Bushing -----              | 1                 |
| *8            | 2200000408        | 軸襯 Bushing -----              | 1                 |
| 9             | 2240000409        | 軸襯 Bushing -----              | 1                 |
| 10            | 22000004101       | 軸襯 Bushing -----              | 1                 |
| 11            | 2274110411        | 軸襯 Bushing -----              | 1                 |
| 12            | 2260000412        | 軸襯 Bushing -----              | 1                 |
| 13            | 2260000413        | 軸襯 Bushing -----              | 1                 |
| 14            | 2260000414        | 軸襯 Bushing -----              | 1                 |
| 15            | 2260000415        | 軸襯 Bushing -----              | 1                 |
| 16            | 2260000416        | 軸襯 Bushing -----              | 2                 |
| 17            | 2260000417        | 軸襯 Bushing -----              | 1                 |
| **18          | 2200000422        | 孔塞 Plug -----                 | 1                 |
| 19            | 22000004191       | 軸襯 Bushing -----              | 1                 |
| 20            | 22000004201       | 軸襯 Bushing -----              | 1                 |
| 21            | 66800             | 油線 Oil Wick -----             | 1                 |
| 22            | 2240000422        | 軸襯 Bushing -----              | 1                 |
| 23            | 2274110423        | 軸襯 Bushing -----              | 2                 |
| 24            | 2274110424        | 軸襯 Bushing -----              | 3                 |
| 25            | 2260000425        | 軸襯 Bushing -----              | 1                 |
| 26            | 2260000426        | 軸襯 Bushing -----              | 1                 |
| 27            | 2260000427        | 軸襯 Bushing -----              | 1                 |
| 28            | 2260000428        | 軸襯 Bushing -----              | 1                 |
| 29            | 2260000429        | 軸襯 Bushing -----              | 1                 |
| 30            | 2260000430        | 軸襯 Bushing -----              | 1                 |
| 31            | 2260000431        | 軸襯 Bushing -----              | 1                 |
| 32            | 2660000418        | 軸襯 Bushing -----              | 1                 |
| 33            | 2200000421        | 刻線套管 Graduation Bushing ----- | 1                 |
| 34            | 22600004231       | 軸襯 Bushing -----              | 1                 |
| 35            | 22600004241       | 軸襯 Bushing -----              | 1                 |
| 36            | 2270001017        | 橡膠環 Rmbber Washer -----       | 1                 |
| 37            | 227A0000423       | 軸襯組 Bushing Asm. -----        | 1                 |

\*具有上飾線 With top cover thread

\*\*不具有上飾線 Without top cover thread

## 5. CTD9711 / CTU9711 下軸與相關零件 Lower Main Shaft Components

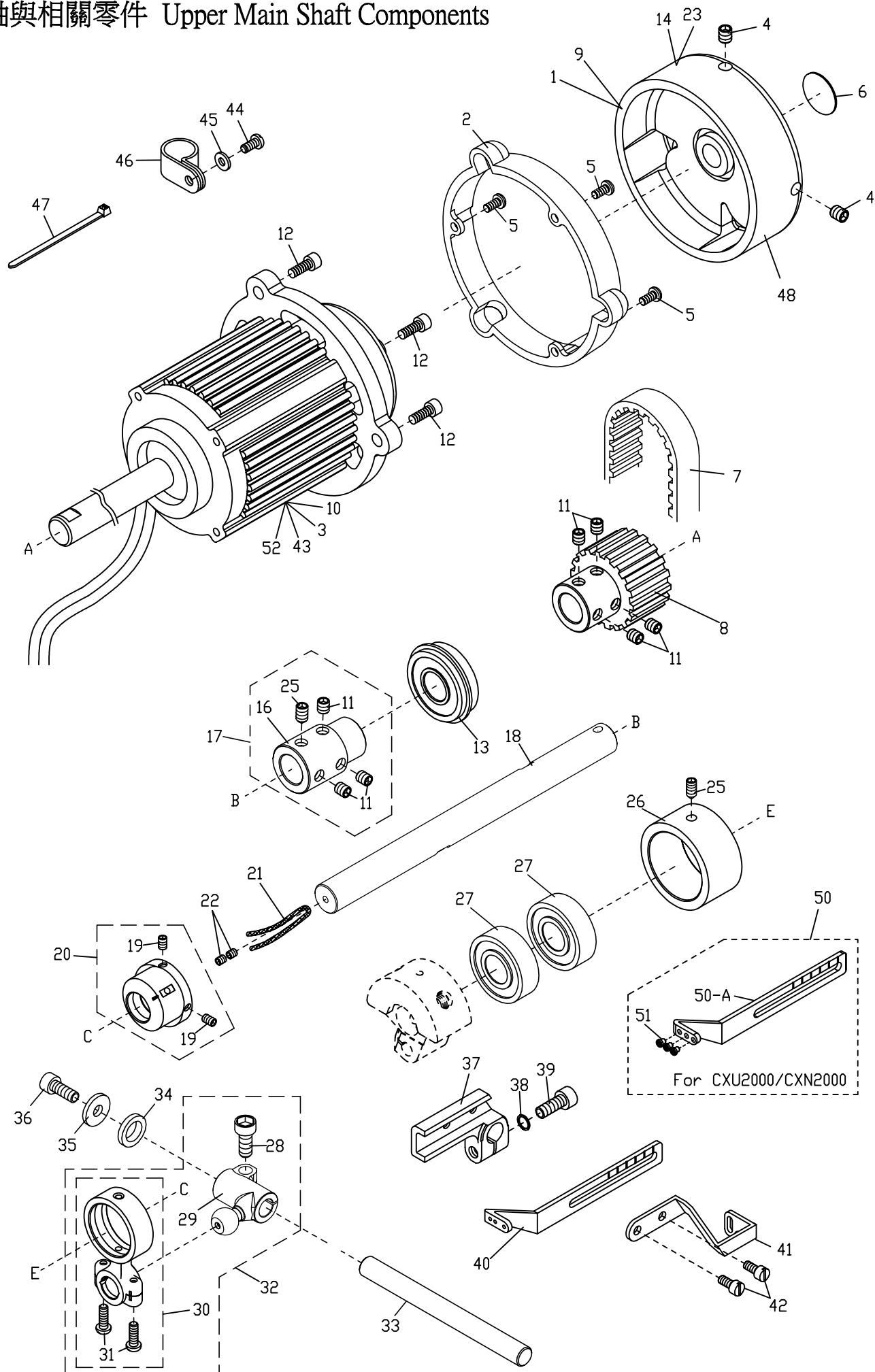


## 5. CTD9711 / CTU9711 下軸與相關零件 Lower Main Shaft Components

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                        | 單位用量<br>Amt.Req. |
|---------------|-------------------|------------------------------------------|------------------|
| 1             | 2246110501        | 軸 Shaft -----                            | 1                |
| 2             | 2200000502        | 揚線凸輪片 Looper Thread Takeup Cam -----     | 2                |
| 3             | 2260000503        | 曲柄 Drive Arm -----                       | 1                |
| 4             | 2220000504        | 齒形皮帶輪 Timeing Pulley -----               | 1                |
| 5             | 2660000505        | 軸 Shaft -----                            | 1                |
| 6             | 2260000506        | 定位環 Collar -----                         | 1                |
| 7             | 2660000507        | 軸 Shaft -----                            | 1                |
| 8             | 2200000508        | 蝸桿 Worm -----                            | 1                |
| 9             | 2200000509        | 平衡錘 Balance Weight -----                 | 1                |
| 10            | 2240000505        | 齒形皮帶輪 Timeing Pulley -----               | 1                |
| 11            | 2260000511        | 凸輪護蓋 Cam Cover -----                     | 1                |
| 12            | 22600005121       | 定位片 Stopper -----                        | 1                |
| 13            | 22600005131       | 彈簧 Spring -----                          | 1                |
| 14            | 2260000514        | 導線 Thread Guide -----                    | 1                |
| 15            | 2200000515        | 孔塞 Plug -----                            | 1                |
| 16            | 2260000516        | 軸 Shaft -----                            | 1                |
| 17            | 22600005171       | 導線固定板 Thread Guide Seat -----            | 1                |
| 18            | 2260000518        | 軸 Shaft -----                            | 1                |
| 19            | 2260000519        | 曲軸 Crank Shaft -----                     | 1                |
| 20            | 22600005201       | 導線 Thread Guide -----                    | 2                |
| 21            | 2260000521        | 護蓋 Cover -----                           | 1                |
| 22            | 226A0000522       | 揚線凸輪組 Looper Thread Takeup Cam Asm ----- | 1                |
| 23            | 8MB04280608E      | 螺樁 Stud (C90542 M4-0.7*6.2)-----         | 1                |
| 24            | 2260000524        | 固定座 Bracket -----                        | 1                |
| 25            | 8MN06400600A      | 螺絲 Screw (CT0244 M6-1*6) -----           | 5                |
| 26            | 90BB2047144       | 滾珠軸承 Ball Bearing -----                  | 1                |
| 27            | 2260000527        | 揚線凸輪座 Holder -----                       | 1                |
| 28            | 22000005221       | 隔環 Spacer -----                          | 1                |
| 29            | 2200001029        | 孔塞 Plug -----                            | 1                |
| 30            | 90BB2042122       | 滾珠軸承 Ball Bearing -----                  | 1                |
| 31            | 90SP0206          | 彈簧銷 Pin -----                            | 3                |
| 32            | 8MH05320400A      | 螺絲 Screw (CT0523 M5-0.8*4) -----         | 2                |
| 33            | 2220000533        | 壓板 Plate -----                           | 1                |
| 34            | 90TB3033GT        | 齒形皮帶 Timeing Belt -----                  | 1                |
| 35            | 90BB2552154       | 滾珠軸承 Ball Bearing -----                  | 1                |
| 36            | 90BB152807        | 滾珠軸承 Ball Bearing -----                  | 2                |
| 37            | 240003013         | 墊圈 Washer -----                          | 1                |
| 38            | 8MN04280400A      | 螺絲 Screw (CT0229 M4-0.7*4) -----         | 7                |
| 39            | 8MN05320500E      | 螺絲 Screw (CT0903 M5-0.8*5) -----         | 2                |
| 40            | 2220000540        | 齒形皮帶輪 Timeing Pulley -----               | 1                |
| 41            | 8MN06400800C      | 螺絲 Screw (FT0502 M6-1*8) -----           | 3                |
| 42            | 8MM04280507A      | 螺絲 Screw (UH0172 M4-0.7*5) -----         | 2                |
| 43            | 8MD03200306A      | 螺絲 Screw (CT0242 M3-0.5*3) -----         | 4                |
| 44            | 8MM04280807A      | 螺絲 Screw (MT0124 M4-0.7*8) -----         | 2                |
| 45            | 2270000545        | 套管接頭 Joint -----                         | 2                |
| 46            | 8MN03200300A      | 螺絲 Screw (CT0115 M3-0.5*3) -----         | 1                |
| 47            | 2200000547        | O形油環 O Ring -----                        | 2                |
| 48            | 8MB04280807K      | 螺絲 Screw (CT0215 M4-0.7*8) -----         | 3                |
| 49            | 66801             | 油線 Oil Wick -----                        | 2                |
| 50            | 8MN06400500A      | 螺絲 Screw (CT0513 M6-1*5) -----           | 2                |
| 51            | 8MN04280500C      | 螺絲 Screw (FT1222 M4-0.7*5) -----         | 2                |
| 52            | 226A0000552       | 套管接頭組 Joint Asm -----                    | 1                |
| 53            | 227A0000552       | 套管接頭組 Joint Asm -----                    | 1                |
| 54            | 90PW030           | 墊圈 Washer -----                          | 2                |
| 55            | 8MB03200405A      | 螺絲 Screw (FT0548 M3-0.5*4) -----         | 2                |
| 56            | 8MB04280607K      | 螺絲 Screw (MT0233 M4-0.7*6) -----         | 3                |
| 57            | 66800             | 油線 Oil Wick -----                        | 1                |
| 58            | 222A0000647       | 平衡錘組 Balance Weight Asm -----            | 1                |
| 59            | 2200000228        | 碟形墊圈 Disk Washer -----                   | 1                |
| 60            | 226A0000560       | 下軸組 Lower Shaft Set. -----               | 1                |

## 6. CTU9011 / CTU9711 / FTU7011 / CXU2000 / CXN2000 / CTU9100

### 上軸與相關零件 Upper Main Shaft Components



## 6. CTU9011 / CTU9711 / FTU7011 / CXU2000 / CXN2000 / CTU9100

### 上軸與相關零件 Upper Main Shaft Components

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                  | 單位用量<br>Amt. Req. |
|---------------|-------------------|------------------------------------|-------------------|
| ◎1            | 2240000601        | 賀欣手輪 Handwheel -----               | 1                 |
| 2             | 2240000602        | 護蓋 Cover -----                     | 1                 |
| ◎3            | 22400006032       | 賀欣迷你馬達 Mini Motor -----            | 1                 |
| 4             | 8MN06400800A      | 螺絲 Screw (CT0549 M6-1*8) -----     | 2                 |
| 5             | 8MP04280808A      | 螺絲 Screw (MT0235 M4-0.7*8) -----   | 3                 |
| 6             | 66485-10          | 銘板 Plate -----                     | 1                 |
| 7             | 2200000607        | 齒形皮帶 Timeing Belt -----            | 1                 |
| 8             | 22400006081       | 齒形皮帶輪 Timeing Pulley -----         | 1                 |
| ◎9            | 2240000601S       | 松慶手輪 Handwheel -----               | 1                 |
| ◎10           | 2240000603S       | 松慶迷你馬達 Mini Motor -----            | 1                 |
| 11            | 8MN06400600A      | 螺絲 Screw(CT0244 M6-1*6) -----      | 7                 |
| 12            | 8MM06401610A      | 螺絲 Screw (CT0625 M6-1*16) -----    | 3                 |
| 13            | 90BB2047144       | 滾珠軸承 Ball Bearing -----            | 1                 |
| ◎14           | 2604110601        | 賀欣手輪 Handwheel -----               | 1                 |
| 15            | -----             | -----                              | -                 |
| 16            | 2200000610        | 套管接頭 Joint -----                   | 1                 |
| 17            | 227411A0617       | 套管接頭組 Joint Asm -----              | 1                 |
| 18            | 22741106181       | 曲軸 Crank Shaft -----               | 1                 |
| 19            | 8MN05320500E      | 螺絲 Screw(CT0903 M5-0.8*5) -----    | 2                 |
| 20            | 2274110620        | 偏心輪 Eccentric -----                | 1                 |
| 21            | 66800             | 油線 Oil Wick -----                  | 1                 |
| 22            | 8MN04280400A      | 螺絲 Screw (CT0229 M4-0.7*4) -----   | 2                 |
| ◎23           | 2604110601S       | 松慶手輪 Handwheel -----               | 1                 |
| 24            | -----             | -----                              | -                 |
| 25            | 8MN06400800C      | 螺絲 Screw(C05-02 M6-1*8) -----      | 2                 |
| 26            | 2240000612        | 軸承套筒 Bearing Sleeve -----          | 1                 |
| 27            | 90BB1535115       | 滾珠軸承 Ball Bearing -----            | 2                 |
| 28            | 8MM06401210A      | 螺絲 Screw (F11-03 M6-1*12) -----    | 1                 |
| 29            | 2274110629        | 曲柄 Ball Lever -----                | 1                 |
| 30            | 22741106301       | 連桿 Connecting Rod -----            | 1                 |
| 31            | 8MB04281207K      | 螺絲 Screw(CT0239 M4-0.7*12) -----   | 2                 |
| 32            | 227411A0632       | 連桿組 Connecting Rod Asm -----       | 1                 |
| 33            | 2200000629        | 軸 Shaft -----                      | 1                 |
| 34            | 2274110634        | 墊圈 Washer -----                    | 1                 |
| 35            | 2200000627        | 墊圈 Washer -----                    | 1                 |
| 36            | 8MM05321009A      | 螺絲 Screw (CT0626 M5-08*10) -----   | 1                 |
| 37            | 2200000630        | 承座 Bracket -----                   | 1                 |
| 38            | 90SW050           | 彈簧墊圈 Spring Washer -----           | 1                 |
| 39            | 8MM05321409A      | 螺絲 Screw (CT0632 M5-0.8*14) -----  | 1                 |
| 40            | 2200000633        | 針線揚線桿 Thread Take-up -----         | 1                 |
| 41            | 2220000634        | 裝飾線揚線桿 Thread Take-up -----        | 1                 |
| 42            | 8MB85240807K      | 螺絲 Screw (FT0555 M3.5-0.6*8) ----- | 2                 |
| ◎43           | 2600000661        | 賀欣迷你馬達 Mini Motor -----            | 1                 |
| 44            | 8MB04280807K      | 螺絲 Screw (C02-15 M4-0.7*8)-----    | 1                 |
| 45            | 2100000223        | 墊圈 Washer -----                    | 1                 |
| 46            | 4MN0210108        | 線夾 Cord Clamp-----                 | 1                 |
| 47            | 4UTB020306        | 束線Plastic Binding Wire-----        | 1                 |
| ◎48           | 2234110601        | 賀欣手輪 Handwheel -----               | 1                 |
| 49            | -----             | -----                              | -                 |
| △50           | 2600000633        | 導線組 Thread Guide Asm. -----        | 1                 |
| △50-A         | 2600000633A       | 導線 Thread Guide -----              | 1                 |
| △51           | 240013088         | 磁導線環 Thread Eyelet -----           | 3                 |
| ◎52           | 2240000603M       | ISM迷你馬達 Mini Motor -----           | 1                 |

◎ 選購 To pick and make purchase

△ For CXU2000 / CXN2000 用

◎ CTU9011 / CTU9711 / CTU9100 馬達選購 ( Motor Optional ) :

| 廠商 Company | 序號 Ref. No. |
|------------|-------------|
| 賀欣 Hohsing | 1 3         |
| 松慶 Shokei  | 9 10        |
| 永輝興 ISM    | 1 52        |

◎ FTU7011 馬達選購 ( Motor Optional ) :

| 廠商 Company | 序號 Ref. No. |
|------------|-------------|
| 賀欣 Hohsing | 48 3        |
| 永輝興 ISM    | 48 52       |

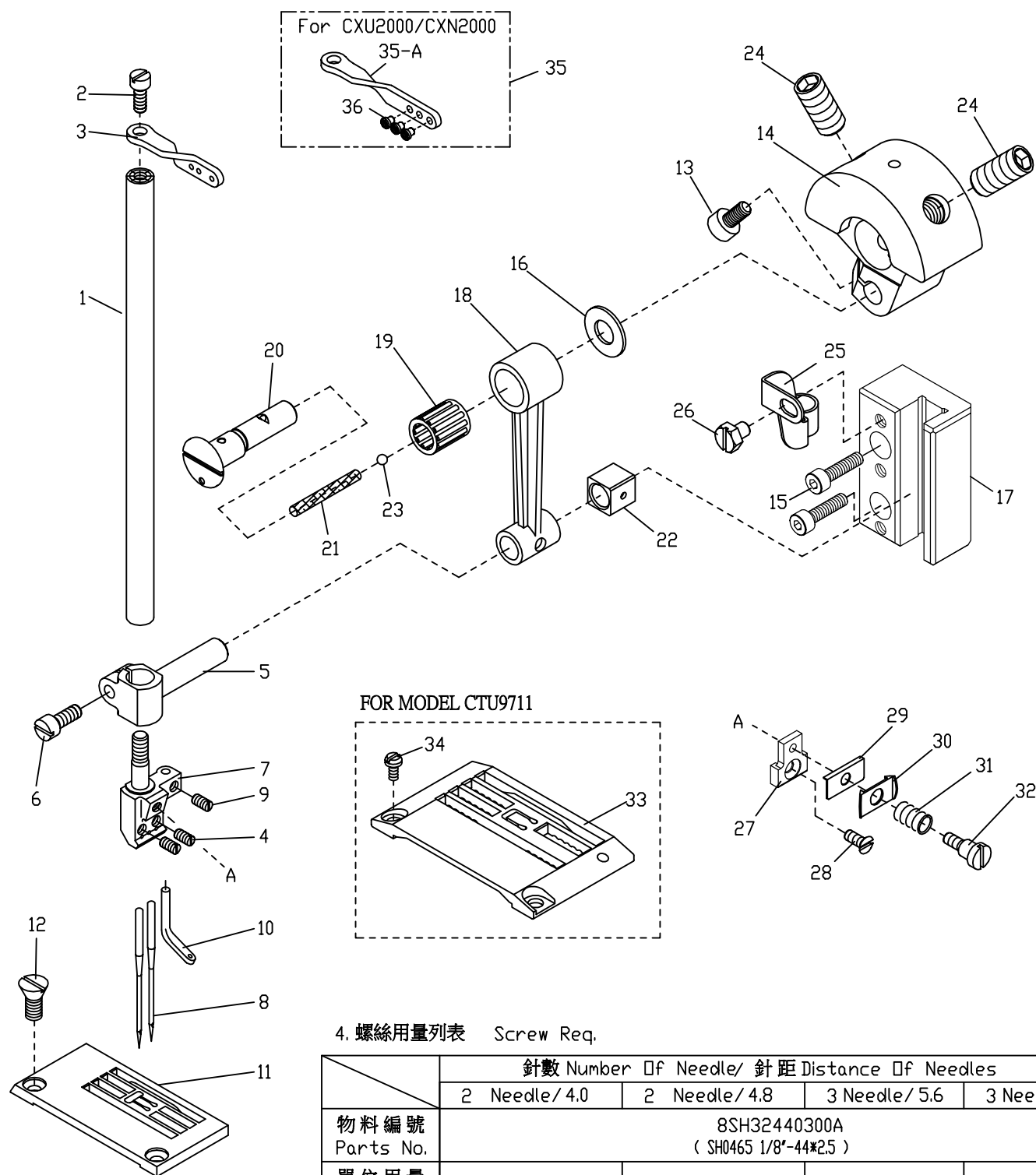
◎ CXU2000 馬達選購 ( Motor Optional ) :

| 廠商 Company | 序號 Ref. No. |
|------------|-------------|
| 賀欣 Hohsing | 14 3        |
| 松慶 Shokei  | 23 10       |
| 永輝興 ISM    | 14 52       |

◎ CXN2000 馬達選購 ( Motor Optional ) :

| 廠商 Company | 序號 Ref. No. |
|------------|-------------|
| 賀欣 Hohsing | 14 43       |

## 7. CTU9011 / CTU9711 / CXU2000 / CXN2000 針棒與相關零件 Needle Bar Components



| 序號<br>Ref.No. | 名稱<br>Description  | 針數 Number Of Needle / 針距 Distance Of Needles |              |              |              |
|---------------|--------------------|----------------------------------------------|--------------|--------------|--------------|
|               |                    | 2 Needle/4.0                                 | 2 Needle/4.8 | 3 Needle/5.6 | 3 Needle/6.4 |
| 7             | 針留<br>Needle Clamp | 5220NC00400                                  | 5220NC00480  | 5227NC00560  | 5227NC00640  |
| 11            | 針板<br>Needle Plate | 5222TP00401                                  | 5220TP00484  | 5220TP00564  | 5220TP00642  |
| **33          | 針板<br>Needle Plate | 5226TP11403                                  | 5226TP11483  | 5226TP11563  | 5226TP11643  |

# 7. CTU9011 / CTU9711 / CXU2000 / CXN2000

## 針棒與相關零件 Needle Bar Components

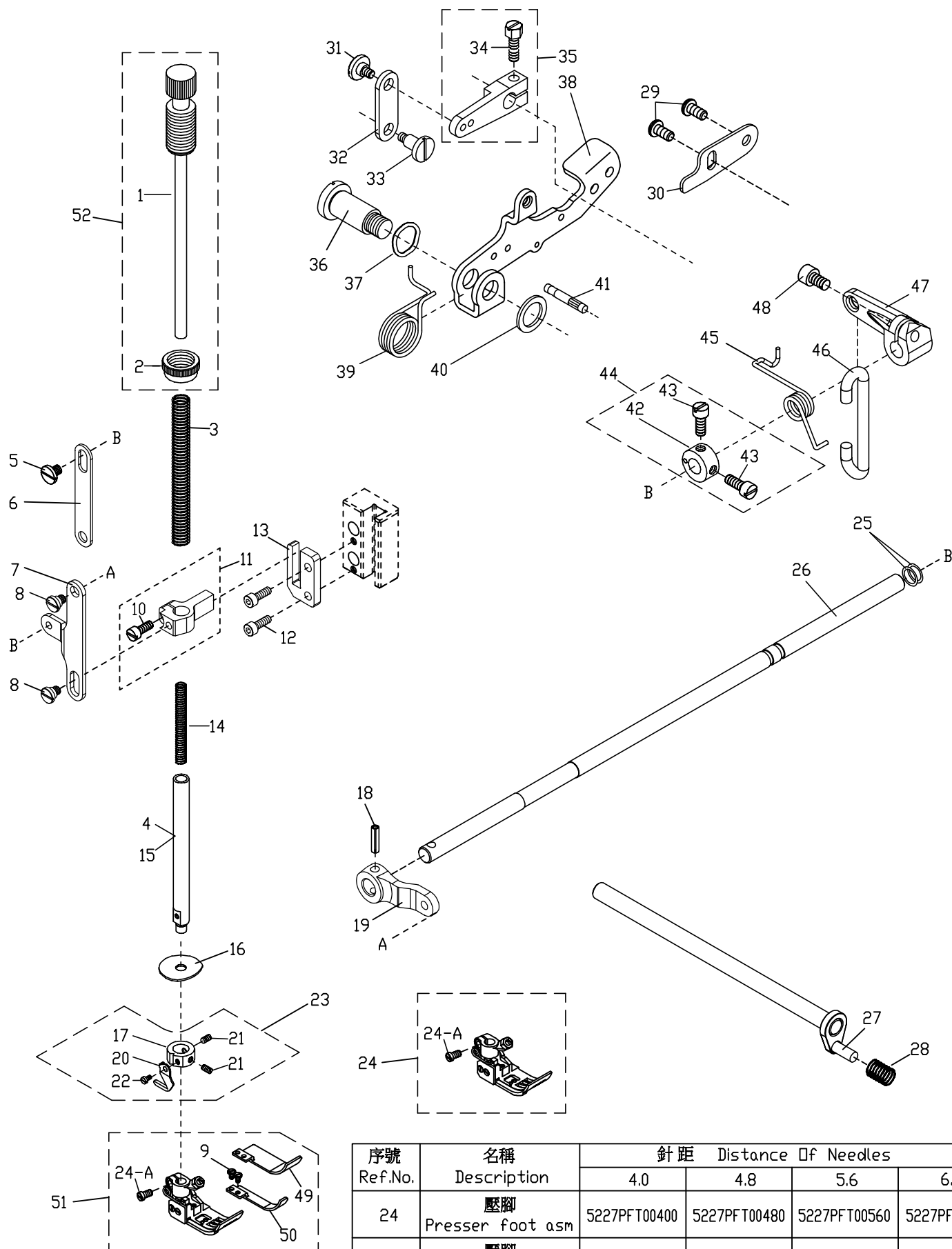
| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                     | 單位用量<br>Amt. Req. |
|---------------|-------------------|---------------------------------------|-------------------|
| 1             | 22000007011       | 針棒 Needle Bar -----                   | 1                 |
| 2             | 8MB85240607K      | 螺絲 Screw (CT0637 M3.5-0.6*6) -----    | 1                 |
| 3             | 2200000703        | 導線 Thread Guide -----                 | 1                 |
| 4             | -----             | 螺絲 Screw ( See Left Page ) -----      | -                 |
| 5             | 2210000705        | 針棒驅動銷 Needle Bar Clamp -----          | 1                 |
| 6             | 8MB95301107K      | 螺絲 Screw (CT0706 M4.5-0.75*11) -----  | 1                 |
| 7             | -----             | 針留 Needle clamp (See Left Page) ----- | 1                 |
| 8             | 66725-11-5        | 針 Needle ( UY128GAS-每1包內有5支裝 ) -----  | 1                 |
| 9             | 8SH32440300A      | 螺絲 Screw (SH0465 1/8"-44*2.5) -----   | 1                 |
| 10            | 2200000710        | 導線 Thread Guide -----                 | 1                 |
| 11            | -----             | 針板 Needle Plate (See Left Page) ----- | 1                 |
| 12            | 8SF36400706C      | 螺絲 Screw (CT0712 9/64"-40*7.5) -----  | 2                 |
| 13            | 8MM05321009A      | 螺絲 Screw (C06-26 M5-0.8*10) -----     | 1                 |
| 14            | 2270000714        | 平衡錘 Balance Weight -----              | 1                 |
| 15            | 8MM04281607A      | 螺絲 Screw (FT0202 M4-0.7*16) -----     | 2                 |
| 16            | 2270000716        | 墊圈 Washer -----                       | 1                 |
| 17            | 22741107171       | 滑道 GuideBlock -----                   | 1                 |
| 18            | 2210000720        | 連桿 Connecting Rod -----               | 1                 |
| 19            | 90NB081113        | 滾針軸承 Needle Bearing -----             | 1                 |
| 20            | 2270000720        | 曲柄銷 Rod Pin -----                     | 1                 |
| 21            | 66800             | 油線 Oil Wick -----                     | 1                 |
| 22            | 2200000722        | 滑塊 Slide Block -----                  | 1                 |
| 23            | 2100001404        | 孔塞 Plug -----                         | 1                 |
| 24            | 8MN08401600E      | 螺絲 Screw (CT0618 M8-1*16) -----       | 2                 |
| 25            | 22741107251       | 夾環 Clamp -----                        | 1                 |
| 26            | 8MK04280507A      | 螺絲 Screw (WPC-01-06 M4-0.7*5) -----   | 1                 |
| 27            | 2274110727        | 張力控制組座 Thread Retainer Support -----  | 1                 |
| 28            | 8ME03200506A      | 螺絲 Screw (C03-41 M3-0.5*4.5) -----    | 1                 |
| 29            | 2200000348        | 針線控制板 Thread Guide Plate -----        | 1                 |
| 30            | 2200000349        | 針線控制壓板 Tension Control plate -----    | 1                 |
| 31            | 22000003501       | 彈簧 Spring -----                       | 1                 |
| 32            | 8MC03200807G      | 螺絲 Stud (CT0351 M3-0.5*8) -----       | 1                 |
| *33           | -----             | 針板 Needle Plate (See Left Page) ----- | 1                 |
| *34           | 8MB03200506K      | 螺絲 Screw (CT0525 M3-0.5*5) -----      | 2                 |
| △35           | 2600000703        | 導線組 Thread Guide Asm. -----           | 1                 |
| △35-A         | 2600000703A       | 導線 Thread Guide -----                 | 1                 |
| △36           | 240013088         | 磁導線環 Thread Eyelet -----              | 3                 |

△ CXU2000 / CXN2000 機型使用 ( For CXU2000 / CXN2000 Use )

\* CTU9711 機型使用 ( For CTU9711 Use )

## 8. CTU9011 / CTU9711 / FTU7011 / CXU2000 / CXN2000

### 壓腳與相關零件 Presser Foot Components



| 序號<br>Ref.No. | 名稱<br>Description      | 針距 Distance Of Needles |              |              |              |
|---------------|------------------------|------------------------|--------------|--------------|--------------|
|               |                        | 4.0                    | 4.8          | 5.6          | 6.4          |
| 24            | 壓腳<br>Presser foot asm | 5227PFT00400           | 5227PFT00480 | 5227PFT00560 | 5227PFT00640 |
| 51            | 壓腳<br>Presser foot asm | 5227PFT00402           | 5227PFT00482 | 5227PFT00562 | 5227PFT00642 |

# 8. CTU9011 / CTU9711 / FTU7011 / CXU2000 / CXN2000

## 壓腳與相關零件 Presser Foot Components

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                      | 單位用量<br>Amt.Req. |
|---------------|-------------------|----------------------------------------|------------------|
| 1             | 2220000801        | 壓力調整螺樁 Spring Regulator -----          | 1                |
| 2             | 2220000803        | 螺帽 Nut -----                           | 1                |
| 3             | 2200000804        | 彈簧 Spring -----                        | 1                |
| △4            | 2284110804        | 壓腳棒 Presser Bar -----                  | 1                |
| 5             | 8MB05320509G      | 螺樁 Stud (CT0802 M5-0.8*5) -----        | 1                |
| 6             | 2274110806        | 連桿 Link -----                          | 1                |
| 7             | 2274110807        | 連桿 Link -----                          | 1                |
| 8             | 8MB05320709G      | 螺樁 Stud (CTF90-08-08 M5-0.8*6.5) ----- | 2                |
| 9             | 8SB24560404A      | 螺絲 Screw (FT1001 3/32"-56*3.8) -----   | 2                |
| 10            | 8MB95301107K      | 螺絲 Screw (CT0706 M4.5-0.75*11) -----   | 1                |
| 11            | 2274110811        | 壓腳棒連結臂 Presser Bar Clamp -----         | 1                |
| 12            | 8MM04281207A      | 螺絲 Screw (CT0202 M4-0.7*12) -----      | 2                |
| 13            | 2274110813        | 滑道 Guide Block -----                   | 1                |
| 14            | 2200000809        | 彈簧 Spring -----                        | 1                |
| ◎15           | 2200000810        | 壓腳棒 Presser Bar -----                  | 1                |
| 16            | 2200000811        | 阻油片 Oil Separator -----                | 1                |
| 17            | 2220000812        | 限動環 Stop Collar -----                  | 1                |
| 18            | 90SP0416          | 彈簧銷 Spring Pin -----                   | 1                |
| 19            | 2274110819        | 連桿 Lever -----                         | 1                |
| 20            | 2220000813        | 固定切刀 Knife -----                       | 1                |
| 21            | 8MH85240300A      | 螺絲 Screw (CT0813 M3.5-0.6*3) -----     | 2                |
| 22            | 8MB03200405A      | 螺絲 Screw (FT0548 M3-0.5*4) -----       | 1                |
| 23            | 222A0000842       | 限動環組 Stop Collar Asm -----             | 1                |
| **24          | -----             | 壓腳 Presser Foot(See Left Page) -----   | 1                |
| 24-A          | 8MB85240706A      | 螺絲 Screw (CTS0122 M3.5-0.6*7) -----    | 1                |
| 25            | 2240000846        | O形油環 O Ring -----                      | 2                |
| 26            | 22400008241       | 軸 Shaft -----                          | 1                |
| 27            | 2240000838        | 軸 Shift -----                          | 1                |
| 28            | 4UTB000411        | 彈簧 Spring -----                        | 1                |
| *29           | 8MP06401011A      | 螺絲 Screw (MT0234 M6-1*10) -----        | 2                |
| *30           | 2240000835        | 限位片 Stopper -----                      | 1                |
| *31           | 2310000344        | 螺樁 Stud -----                          | 1                |
| *32           | 2240000808        | 連桿 Link -----                          | 1                |
| *33           | 2310000343        | 螺樁 Stud -----                          | 1                |
| *34           | 8MK95301407A      | 螺絲 Screw (CT0837 M4.5-0.75*14) -----   | 1                |
| *35           | 2240000806        | 曲柄 Drive Arm -----                     | 1                |
| 36            | 2310001013        | 螺樁 Stud -----                          | 1                |
| 37            | 2310001207        | 波形墊圈 Corrugated Ring -----             | 1                |
| 38            | 22400008331       | 揚昇臂 Lifter Arm -----                   | 1                |
| 39            | 2240000839        | 彈簧 Spring -----                        | 1                |
| 40            | 2310001012        | 墊圈 Washer -----                        | 1                |
| 41            | 2310001017        | 銷 Pin -----                            | 1                |
| 42            | 2200000822        | 定位環 Collar -----                       | 1                |
| 43            | 8MC95300606F      | 螺絲 Screw (CT0823 M4.5-0.75*5.5) -----  | 2                |
| 44            | 220A0000825       | 定位環組 Collar Asm.-----                  | 1                |
| 45            | 2240000826        | 彈簧 Spring -----                        | 1                |
| 46            | 2240000802        | 吊桿 Lifter Connecting Plate -----       | 1                |
| 47            | 2240000827        | 連桿 Link -----                          | 1                |
| 48            | 8MM06401210A      | 螺絲 Screw (F1103 M6-1*12) -----         | 1                |
| 49            | 5227PFT00562K     | 輔助壓腳底 Hinged Type Presser Foot -----   | 1                |
| 50            | 5227PFT00562J     | 輔助壓腳底 Hinged Type Presser Foot -----   | 1                |
| 51            | -----             | 壓腳 Presser Foot(See Left Page) -----   | 1                |
| 52            | 222A0000843       | 壓力調整螺樁組 Spring Regulator Set -----     | 1                |

\* 為標準型專用,切線 (UT 系列) 時不使用

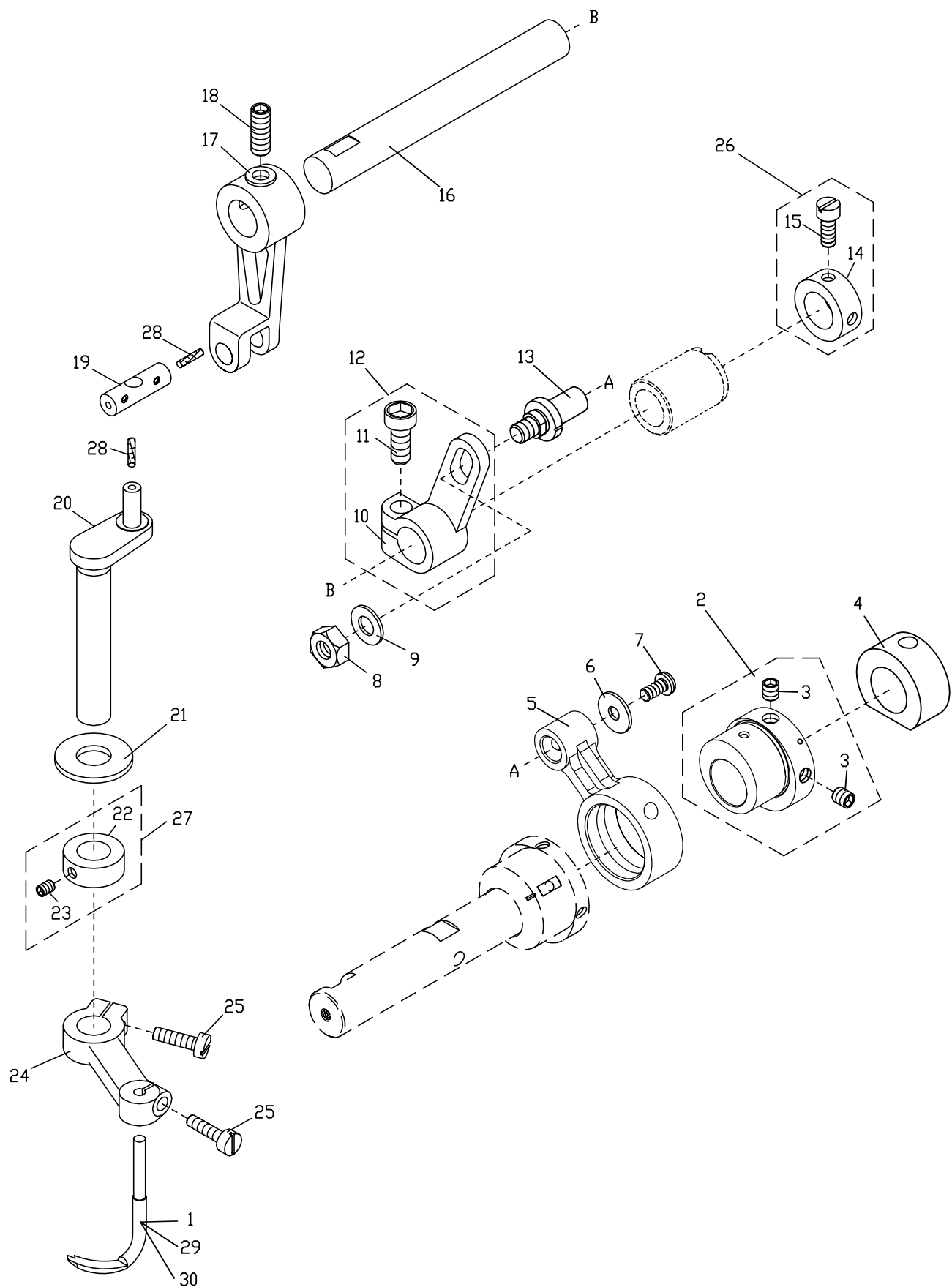
\* For basic model only. Not applicable to thread trimmer (UT series) series.

◎ : CTU9011 / CTU9711 / CXU2000 / CXN2000 機型用

△ : FTU7011 機型用

\*\* : CXU2000 機型用

9. CTU9011 / CTU9711 / FTU7011 / CXU2000 / CXN2000 / CTU9100  
裝飾線驅動機構 Spreader Mechanism



# 9. CTU9011 / CTU9711 / FTU7011 / CXU2000 / CXN2000 / CTU9100

## 裝飾線驅動機構 Spreader Mechanism

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                     | 單位用量<br>Amt.Req. |
|---------------|-------------------|---------------------------------------|------------------|
| *1            | 5227SLT00560      | 裝飾線結線鉤 Spreader -----                 | 1                |
| 2             | 2274110902        | 偏心輪 Eccentric -----                   | 1                |
| 3             | 8MN05320500E      | 螺絲 Screw (CT0903 M5-0.8*5) -----      | 2                |
| 4             | 2240000642        | 聚油環 Oil Sleeve -----                  | 1                |
| 5             | 22741109051       | 連桿 Connecting Rod -----               | 1                |
| 6             | 2200000908        | 墊圈 Washer -----                       | 1                |
| 7             | 8MB04280807K      | 螺絲 Screw (CT0215 M4-0.7*8) -----      | 1                |
| 8             | 8MA06400510A      | 螺帽 Nut (CT0533 M6-1*5) -----          | 1                |
| 9             | 2200000910        | 墊圈 Washer -----                       | 1                |
| 10            | 2200000914        | 變距曲柄 Lever -----                      | 1                |
| 11            | 8MM06401610A      | 螺絲 Screw (CT0625 M6-1*16) -----       | 1                |
| 12            | 222A0000929       | 變距曲柄 Lever -----                      | 1                |
| 13            | 2200000909        | 曲柄銷 Rod Pin -----                     | 1                |
| 14            | 2200000912        | 定位環 Collar -----                      | 1                |
| 15            | 8MC95300606F      | 螺絲 Screw (CT0823 M4.5-0.75*5.5) ----- | 2                |
| 16            | 2200000916        | 軸 Shaft -----                         | 1                |
| 17            | 2220000917        | 連桿 Connecting Rod -----               | 1                |
| 18            | 8MN06400600A      | 螺絲 Screw (CT0244 M6-1*6) -----        | 2                |
| 19            | 2220000919        | 連桿銷 Rod Pin -----                     | 1                |
| 20            | 2220000920        | 曲軸 Crank Shaft -----                  | 1                |
| 21            | 2200000921        | 墊圈 Washer -----                       | 1                |
| 22            | 2200000922        | 定位環 Collar -----                      | 1                |
| 23            | 8MN85240300A      | 螺絲 Screw (UH0302 M3.5-0.6*3) -----    | 2                |
| 24            | 22000009241       | 擺動臂 Spreader Arm -----                | 1                |
| 25            | 8MB04281207K      | 螺絲 Screw (CT0239 M4-0.7*12) -----     | 2                |
| 26            | 220A0000926       | 定位環組 Collar Asm -----                 | 1                |
| 27            | 220A0000927       | 定位環組 Collar Asm -----                 | 1                |
| 28            | 66801             | 油線 Oil Wick -----                     | 2                |
| **29          | 5228SLT00560      | 裝飾線結線鉤 Spreader -----                 | 1                |
| ***30         | 5229SLT00560      | 裝飾線結線鉤 Spreader -----                 | 1                |

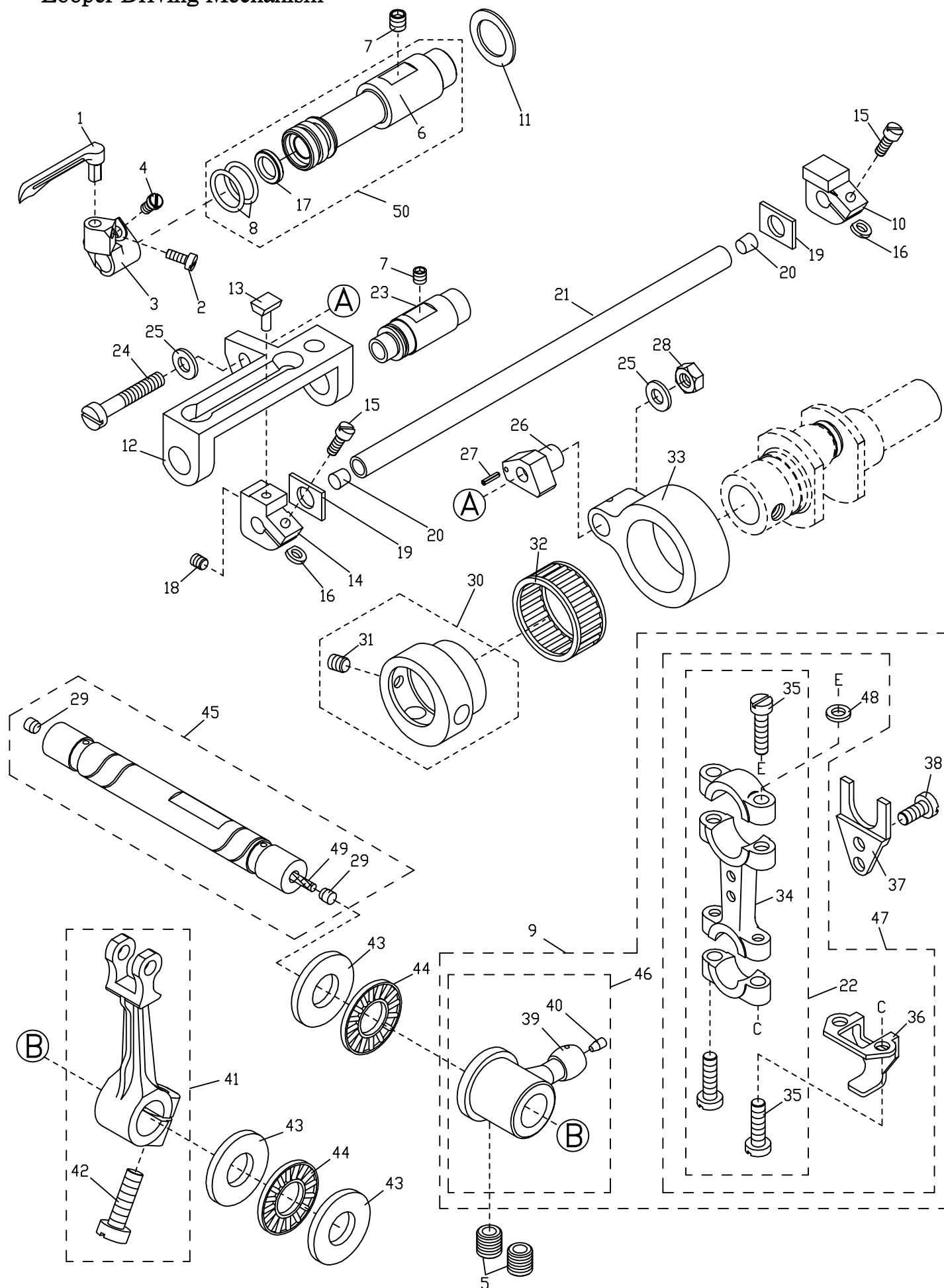
\* : CTU9011 / CTU9711 / CXU2000 / CXN2000 機型用

\*\* : FTU7011 機型用

\*\*\* : CTU9100 機型用

# 10. CT9711 / CTD9711 / CTU9711 / CXD2711 結線鉤驅動機構

## Looper Driving Mechanism

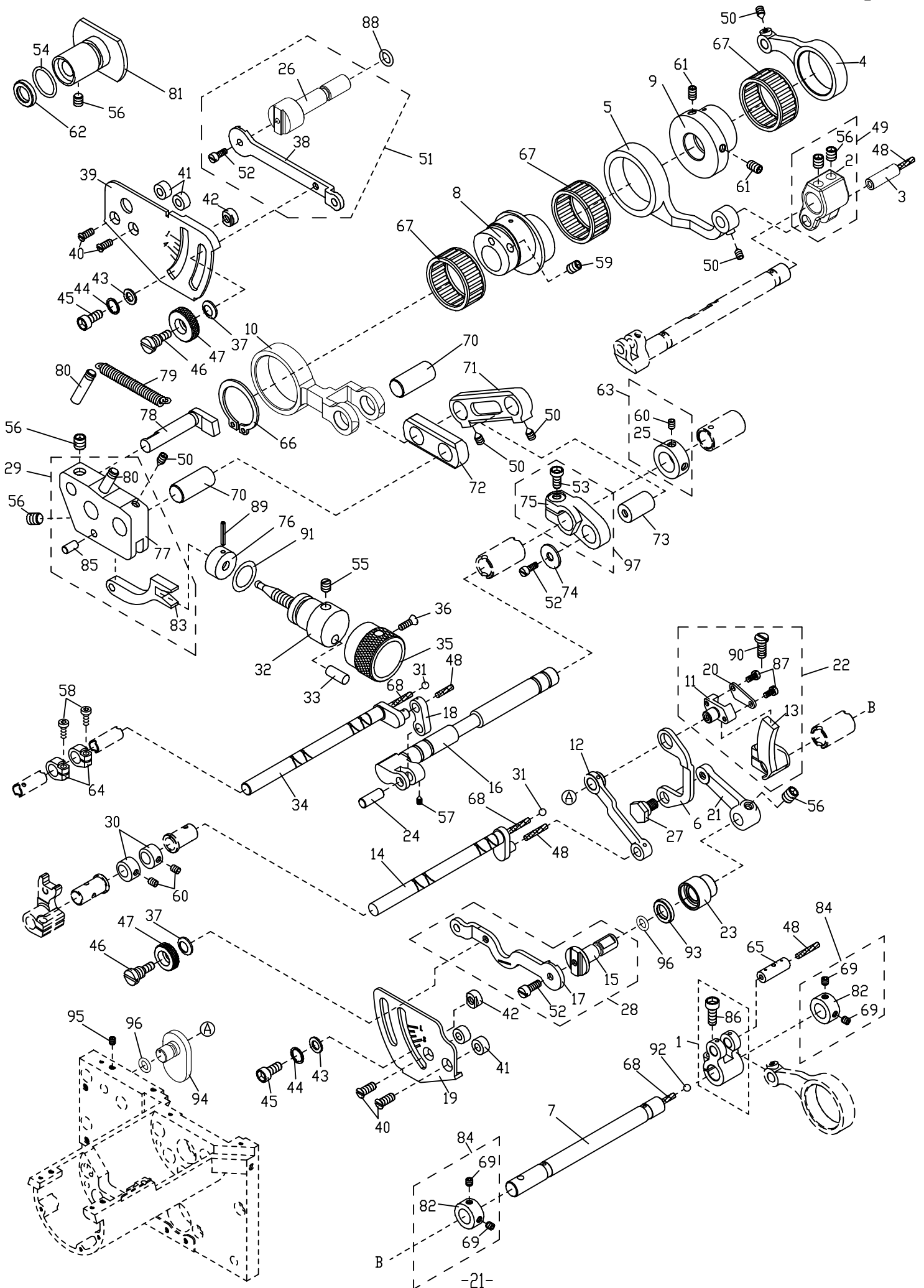


# 10. CT9711 / CTD9711 / CTU9711 / CXD2711 結線鉤驅動

## Looper Driving Mechanism

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                         | 單位用量<br>Amt. Req. |
|---------------|-------------------|-------------------------------------------|-------------------|
| 1             | 5220LL00560       | 下結線鉤 Looper -----                         | 1                 |
| 2             | 8MB85240605A      | 螺絲 Screw (CT1002 M3.5--0.6*6) -----       | 1                 |
| 3             | 2260001003        | 結線鉤座 Looper Holder -----                  | 1                 |
| 4             | 8MB85240806K      | 螺絲 Screw (CT0635 M3.5-0.6*8) -----        | 1                 |
| 5             | 8MN08500800A      | 螺絲 Screw (CT10461 M8-1.25*8) -----        | 2                 |
| 6             | 22600010062       | 軸襯 Bushing -----                          | 1                 |
| 7             | 8MN06400600A      | 螺絲 Screw (CT0244 M6-1*6) -----            | 2                 |
| 8             | 2120000608        | O形油環 O Ring -----                         | 2                 |
| 9             | 220A0001050       | 連桿組 Connecting Rod Asm -----              | 1                 |
| 10            | 2220001010        | 滑塊固定座 Slider Holder -----                 | 1                 |
| 11            | 2200001011        | 墊圈 Washer -----                           | 1                 |
| 12            | 22200010121       | 滑道 Guide Block -----                      | 1                 |
| 13            | 2200001013        | 滑塊 Slide block -----                      | 1                 |
| 14            | 2200001014        | 滑塊固定座 Slider Holder -----                 | 1                 |
| 15            | 8MB85241106A      | 螺絲 Screw (CT1015 M3.5-0.6*11) -----       | 2                 |
| 16            | 2200001016        | 墊圈 Washer -----                           | 2                 |
| 17            | 22700010171       | 油封 Oil Seal -----                         | 1                 |
| 18            | 8MN04280400A      | 螺絲 Screw (CT0229 M4-0.7*4) -----          | 1                 |
| 19            | 2200001019        | 止推墊片 Thrust Plate -----                   | 2                 |
| 20            | 22000002471       | 孔塞 Plug -----                             | 2                 |
| 21            | 2220001021        | 結線鉤驅動軸 Looper Drive Bar -----             | 1                 |
| 22            | 220A0001022       | 連桿組 Connecting Rod Asm -----              | 1                 |
| 23            | 22200010231       | 軸襯 Bushing -----                          | 1                 |
| 24            | 8MB05323009B      | 螺絲 Screw (CT1024 M5-0.8*30) -----         | 1                 |
| 25            | 2200001025        | 墊圈 Washer -----                           | 2                 |
| 26            | 2260001026        | 變距連桿銷 Adjusting Pin -----                 | 1                 |
| 27            | 2200001027        | 彈簧銷 Spring Pin -----                      | 1                 |
| 28            | 8MA05320408A      | 螺帽 Nut (CT1028 M5-0.8*4) -----            | 1                 |
| 29            | 2200001029        | 孔塞 Plug -----                             | 2                 |
| 30            | 2260001030        | 偏心輪 Eccentric -----                       | 1                 |
| 31            | 8MN05320500E      | 螺絲 Screw (CT0903 M5-0.8*5) -----          | 1                 |
| 32            | 90NB263010        | 滾針軸承 Needle Bearing -----                 | 1                 |
| 33            | 2260001033        | 連桿 Rod -----                              | 1                 |
| 34            | 2200001034        | 連桿 Connecting Rod -----                   | 1                 |
| 35            | 8MB95301407K      | 螺絲 Screw (CT0620 M4.5-0.75*14) -----      | 4                 |
| 36            | 2200001036        | 潑油片 Oil Splasher -----                    | 1                 |
| 37            | 2200001037        | 定向導片 Orient Guide -----                   | 1                 |
| 38            | 8MB95301008A      | 螺絲 Screw (SS033-01-16 M4.5-0.75*10) ----- | 2                 |
| 39            | 22000010391       | 曲柄 Lever -----                            | 1                 |
| 40            | 2100000328        | 孔塞 Plug -----                             | 1                 |
| 41            | 2260001041        | 擺動臂 Rocker Arm -----                      | 1                 |
| 42            | 8MM06401610A      | 螺絲 Screw (CT0625 M6-1*16) -----           | 1                 |
| 43            | 2200001043        | 止推墊圈 Thrust Washer -----                  | 3                 |
| 44            | 2200001044        | 止推軸承 Thrust Bearing -----                 | 2                 |
| 45            | 2200001045        | 軸 Shaft -----                             | 1                 |
| 46            | 220A0001048       | 曲柄組 Lever Asm -----                       | 1                 |
| 47            | 220A0001049       | 連桿組 Connecting Rod Asm -----              | 1                 |
| 48            | 2100000640        | 墊圈 Washer -----                           | 2                 |
| 49            | 66800             | 油線 Oil Wick -----                         | 1                 |
| 50            | 226A0001050       | 軸襯組 Bushing Asm. -----                    | 1                 |

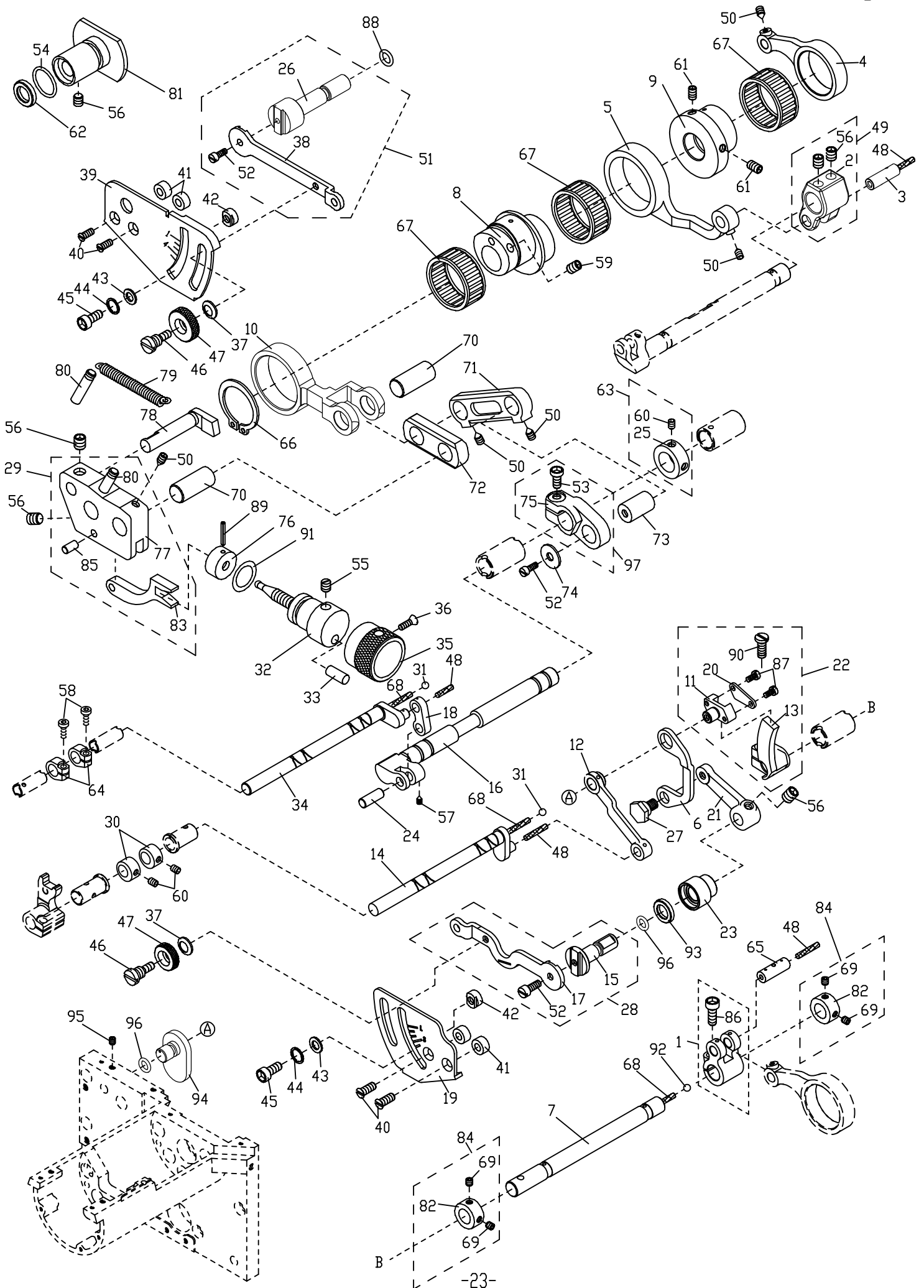
# 11. CT9711 / CTD9711 / CTU9711 / CXD2711 進給變換機構 Feed Control Driving



# 11. CT9711/CTD9711/CTU9711/CXD2711 進給變換機構 Feed Control Driving

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                   | 單位用量<br>Amt. Req. |
|---------------|-------------------|-------------------------------------|-------------------|
| 1             | 2260001101        | 曲柄 Lever -----                      | 1                 |
| 2             | 22600011021       | 曲柄 Lever -----                      | 1                 |
| 3             | 22600011031       | 曲柄銷 Lever Pin -----                 | 1                 |
| 4             | 2260001104        | 連桿 Link -----                       | 1                 |
| 5             | 2260001105        | 連桿 Rod -----                        | 1                 |
| 6             | 2260001106        | 連桿 Link -----                       | 1                 |
| 7             | 2260001107        | 軸 Shaft -----                       | 1                 |
| 8             | 2260001108        | 偏心輪 Eccentric -----                 | 1                 |
| 9             | 22600011091       | 偏心輪 Eccentric -----                 | 1                 |
| 10            | 2260001110        | 連桿 Rod -----                        | 1                 |
| 11            | 22600011111       | 差動變距滑塊 Slide Block -----            | 1                 |
| 12            | 2260001112        | 連桿 Link -----                       | 1                 |
| 13            | 2260001113        | 差動變距滑道 Differential Rocker -----    | 1                 |
| 14            | 22600011141       | 軸 Shaft -----                       | 1                 |
| 15            | 2260001115        | 差動游標軸 Shaft -----                   | 1                 |
| 16            | 2260001116        | 曲柄 Lever -----                      | 1                 |
| 17            | 2260001117        | 差動變換桿 Lever -----                   | 1                 |
| 18            | 2260001118        | 連桿 Link -----                       | 1                 |
| 19            | 2260001119        | 差動刻記板 Regulator Plate -----         | 1                 |
| 20            | 2260001120        | 滑塊檔板 Slide Block Cap -----          | 1                 |
| 21            | 2260001121        | 差動變換臂 Differential Lever -----      | 1                 |
| 22            | 226A00011221      | 差動變距組 Slide Block Asm. -----        | 1                 |
| 23            | 2260001123        | 軸襯 Bushing -----                    | 1                 |
| 24            | 2260001124        | 曲柄銷 Lever Pin -----                 | 1                 |
| 25            | 2260001125        | 隔環 Spacer -----                     | 1                 |
| 26            | 2260001126        | 差動游標軸 Shaft -----                   | 1                 |
| 27            | 8MK05321010E      | 螺絲 Screw (CT961127 M5-0.8*10) ----- | 1                 |
| 28            | 226A0001128       | 差動變換桿組 Lever Set -----              | 1                 |
| 29            | 220A0001153       | 差動微調組 Link Set. -----               | 1                 |
| 30            | 2260001130        | 定位環 Collar -----                    | 2                 |
| 31            | 2100000403        | 孔塞 Plug -----                       | 2                 |
| 32            | 2200001132        | 差動微調螺桿 Stud -----                   | 1                 |
| 33            | 2200001133        | 止動銷 Stopper Pin -----               | 1                 |
| 34            | 2261110101        | 軸 Shaft -----                       | 1                 |
| 35            | 2200001135        | 差動微調旋鈕 Knob -----                   | 1                 |
| 36            | 8ME03200606A      | 螺絲 Screw (CT0235 M3-0.5*6) -----    | 1                 |
| 37            | 2200001137        | 皿形墊圈 Disc Washer -----              | 2                 |
| 38            | 2200001138        | 差動變換桿 Lever -----                   | 1                 |
| 39            | 2200001139        | 差動刻記板 Regulator Plate -----         | 1                 |
| 40            | 8ME04281408A      | 螺絲 Screw (CT1140 M4-0.7*14) -----   | 4                 |
| 41            | 2200001141        | 隔環 Spacer -----                     | 4                 |
| 42            | 2200001142        | 止動環 Stopper -----                   | 2                 |
| 43            | 2200001025        | 墊圈 Washer -----                     | 2                 |
| 44            | 90SW050           | 彈簧墊圈 Spring Washer -----            | 2                 |
| 45            | 8MM05320809A      | 螺絲 Screw (CT1145 M5-0.8*8) -----    | 2                 |
| 46            | 8MB06401108Q      | 螺樁 Stud (CT1146 M4.5-0.75*11) ----- | 2                 |
| 47            | 2200001147        | 螺帽 Nut -----                        | 2                 |
| 48            | 66800             | 油線 Oil Wick -----                   | 4                 |
| 49            | 226A0001149       | 曲柄組 Lever Asm.-----                 | 1                 |
| 50            | 8MN04280600C      | 螺絲 Screw (CT1104 M4-0.7*6) -----    | 5                 |

# 11. CT9711 / CTD9711 / CTU9711 / CXD2711 進給變換機構 Feed Control Driving

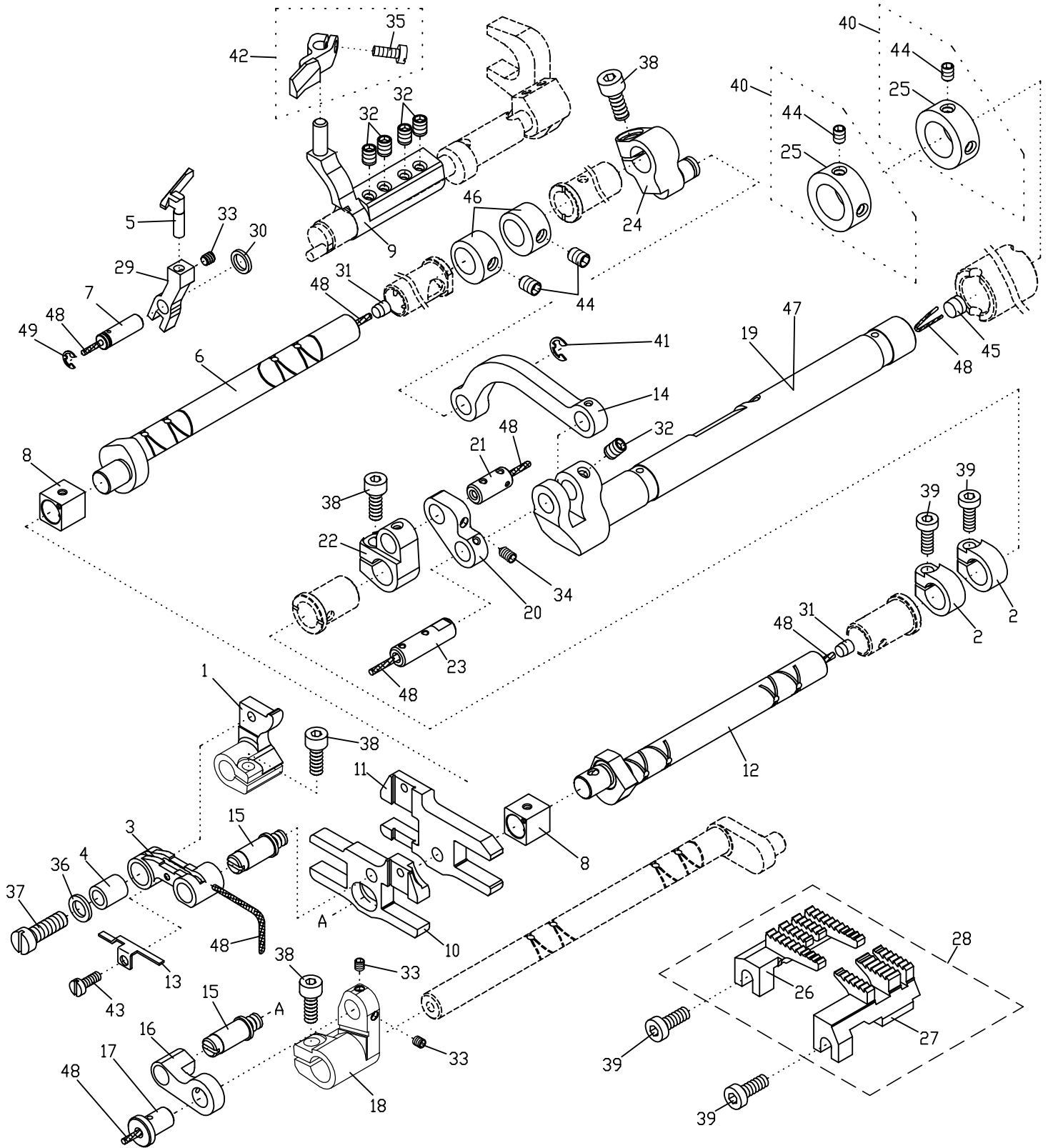


# 11. CT9711/CTD9711/CTU9711/CXD2711 進給變換機構 Feed Control Driving

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                  | 單位用量<br>Amt. Req. |
|---------------|-------------------|------------------------------------|-------------------|
| 51            | 226A0001151       | 差動變換桿組 Lever Set -----             | 1                 |
| 52            | 8MB04280807K      | 螺絲 Screw (CT0215 M4-0.7*8) -----   | 3                 |
| 53            | 8MM04281207A      | 螺絲 Screw (CT0202 M4-0.7*12) -----  | 1                 |
| 54            | 90OR160           | O形油環 O Ring -----                  | 1                 |
| 55            | 8MH04280400A      | 螺絲 Screw (CT1134 M4-0.7*4) -----   | 1                 |
| 56            | 8MN06400600A      | 螺絲 Screw (CT0244 M6-1*6) -----     | 6                 |
| 57            | 8MN03200400C      | 螺絲 Screw (CT1242 M3-0.5*4) -----   | 1                 |
| 58            | 8MM03200806A      | 螺絲 Screw (CT961239 M3-0.5*8) ----- | 2                 |
| 59            | 8MN05320500E      | 螺絲 Screw (CT0903 M5-0.8*5) -----   | 2                 |
| 60            | 8MN04280400A      | 螺絲 Screw (CT0229 M4-0.7*4) -----   | 3                 |
| 61            | 8MN05321000E      | 螺絲 Screw (MT0843 M5-0.8*10) -----  | 2                 |
| 62            | 2200001125        | 油封 Oil Seal -----                  | 1                 |
| 63            | 226A0001163       | 定位環組 Collar Asm -----              | 1                 |
| 64            | 2260001202        | 定位環 Collar -----                   | 2                 |
| 65            | 2200001103        | 曲柄銷 Rod Pin -----                  | 1                 |
| 66            | 2200001106        | C形軸用扣環 C Ring -----                | 1                 |
| 67            | 90NB252910        | 滾針軸承 Needle Bearing -----          | 3                 |
| 68            | 66800             | 油線 Oil Wick -----                  | 3                 |
| 69            | 8MN05320500E      | 螺絲 Screw (CT0903 M5-0.8*5) -----   | 4                 |
| 70            | 2200001111        | 連桿銷 Rod Pin -----                  | 2                 |
| 71            | 2200001112        | 連桿 Link -----                      | 1                 |
| 72            | 2200001113        | 連桿 Link -----                      | 1                 |
| 73            | 2200001114        | 曲柄銷 Lever Pin -----                | 1                 |
| 74            | 2200001115        | 墊圈 Washer -----                    | 1                 |
| 75            | 2200001117        | 曲柄 Lever -----                     | 1                 |
| 76            | 2200001129        | 引動螺帽 Nut -----                     | 1                 |
| 77            | 2200001119        | 承座 Bracket -----                   | 1                 |
| 78            | 2200001120        | 懸臂式滑軌 Guide -----                  | 1                 |
| 79            | 22000011211       | 彈簧 Spring -----                    | 1                 |
| 80            | 2200001122        | 彈簧掛鉤 Pin -----                     | 2                 |
| 81            | 2200001123        | 軸襯 Bushing -----                   | 1                 |
| 82            | 2210001109        | 定位環 Collar -----                   | 2                 |
| 83            | 2200001128        | 差動微調頂桿 Link -----                  | 1                 |
| 84            | 221A0001143       | 定位環組 Collar Asm -----              | 2                 |
| 85            | 90ST0410          | 連桿銷 Pin -----                      | 1                 |
| 86            | 8MM06401210A      | 螺絲 Screw (FT1103 M6-1*12) -----    | 1                 |
| 87            | 8MB03200806K      | 螺絲 Screw (CT0623 M3-0.5*8) -----   | 2                 |
| 88            | 90OR070           | O形油環 O Ring -----                  | 1                 |
| 89            | 90SP0206          | 彈簧銷 Spring Pin -----               | 1                 |
| 90            | 8MB06401309A      | 螺絲 Screw (UH0364 M6-1*13.5) -----  | 1                 |
| 91            | 90OR120           | O形油環 O Ring -----                  | 1                 |
| 92            | 2120001264        | 孔塞 Plug -----                      | 1                 |
| 93            | 2200000404        | 油封 Oil Seal -----                  | 1                 |
| 94            | 2260001194        | 導軌 Guide -----                     | 1                 |
| 95            | 8MN05320600A      | 螺絲 Screw (MT0729 M5-0.8*6) -----   | 1                 |
| 96            | 90OR060           | O型油環 O Ring -----                  | 2                 |
| 97            | 220A0001154       | 曲柄組 Lever Set -----                | 1                 |

## 12. CT9711 / CTD9711 / CTU9711 導針與送布齒驅動機構

### Needle Guide And Feed Dog Driving For CT9711 / CTD9711 / CTU9711



| 序號<br>Ref.No. | 名稱<br>Description     | 針距 Distance Of Needles |     |             |     |
|---------------|-----------------------|------------------------|-----|-------------|-----|
|               |                       | 4.0                    | 4.8 | 5.6         | 6.4 |
| 26            | 主送布齒<br>Main Feed Dog | 5226FD11481            |     | 5226FD11561 |     |
| 27            | 副送布齒<br>Diff Feed Dog | 5226DF11480            |     | 5226DF11560 |     |
| 28            | 送布齒組<br>Feed Dog Asm. | 5226DG0007             |     | 5226DG0008  |     |

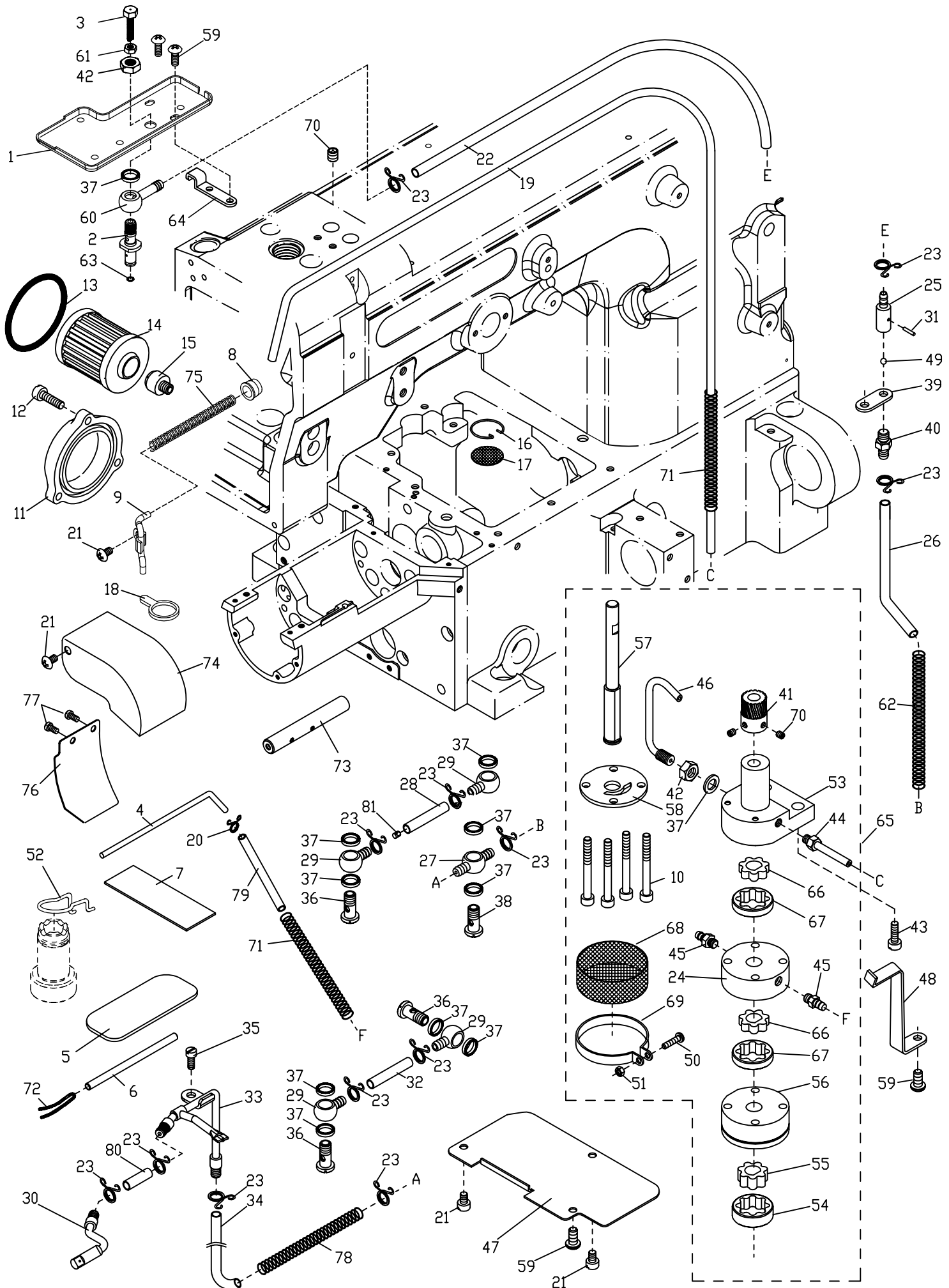
## 12. CT9711 / CTD9711 / CTU9711 導針與送布齒驅動機構

### Needle Guide And Feed Dog Driving For CT9711 / CTD9711 / CTU9711

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                        | 單位用量<br>Amt.Req. |
|---------------|-------------------|------------------------------------------|------------------|
| 1             | 22600012011       | 曲柄 Lever -----                           | 1                |
| 2             | 2260001202        | 定位環 Collar -----                         | 2                |
| 3             | 2260001203        | 連桿 Link -----                            | 1                |
| 4             | 2260001204        | 隔環 Spacer -----                          | 1                |
| 5             | 5226NG00562       | 前導針器 Needle Guide -----                  | 1                |
| 6             | 22600012061       | 軸 Shaft -----                            | 1                |
| 7             | 26600012071       | 連桿銷 Pin -----                            | 1                |
| 8             | 2260001208        | 滑塊 Slide Block -----                     | 2                |
| 9             | 26600012091       | 後導針座 Needle Guide Holder -----           | 1                |
| 10            | 22600012101       | 副送齒驅動座 Feed Dog Seat -----               | 1                |
| 11            | 22600012112       | 主送齒驅動座 Feed Dog Seat -----               | 1                |
| 12            | 2660001212        | 軸 Shaft -----                            | 1                |
| 13            | 2260001213        | 擋片 Defender -----                        | 1                |
| 14            | 2260001214        | 連桿 Link -----                            | 1                |
| 15            | 22600012151       | 螺樁 Stud -----                            | 2                |
| 16            | 2260001216        | 連桿 Link -----                            | 1                |
| 17            | 2260001217        | 連桿銷 Pin -----                            | 1                |
| 18            | 2260001218        | 曲柄 Lever -----                           | 1                |
| 19            | 2260001219        | 曲柄 Lever -----                           | 1                |
| 20            | 2260001220        | 連桿 Link -----                            | 1                |
| 21            | 2260001221        | 連桿銷 Pin -----                            | 1                |
| 22            | 22600012221       | 曲柄 Lever -----                           | 1                |
| 23            | 2260001223        | 連桿銷 Pin -----                            | 1                |
| 24            | 2260001224        | 曲柄 Lever -----                           | 1                |
| 25            | 2260001125        | 隔環 Spacer -----                          | 2                |
| 26            | -----             | 主送布齒 Main Feed Dog(See Left Page) -----  | 1                |
| 27            | -----             | 副送布齒 Diff Feed Dog(See Left Page) -----  | 1                |
| 28            | -----             | 送布齒組 Feed Dog Asm. (See Left Page) ----- | 1                |
| 29            | 26600012291       | 前導針座 Needle Guide Holder -----           | 1                |
| 30            | 90PW050710        | 墊圈 Washer -----                          | 1                |
| 31            | 2100001404        | 孔塞 Plug -----                            | 2                |
| 32            | 8MN04280400A      | 螺絲 Screw (CT0229 M4-0.7*4) -----         | 5                |
| 33            | 8MN03200300A      | 螺絲 Screw (CT0115 M3-0.5*3) -----         | 3                |
| 34            | 8MN03200400C      | 螺絲 Screw (CT1242 M3-0.5*4) -----         | 1                |
| 35            | 8MB03200606K      | 螺絲 Screw (CT1207 M3-0.5*6) -----         | 1                |
| 36            | 2200001025        | 墊圈 Washer -----                          | 1                |
| 37            | 8MB95301407K      | 螺絲 Screw(CT0620 M4.5-0.75*14) -----      | 1                |
| 38            | 8MM04281007A      | 螺絲 Screw (FT0203 M4-0.7*10) -----        | 4                |
| 39            | 8MM03200806A      | 螺絲 Screw (CT961239 M3-0.5*8) -----       | 4                |
| 40            | 226A0001163       | 定位環組 Collar Asm -----                    | 2                |
| 41            | 90ER040           | E形扣環 E-Ring -----                        | 1                |
| 42            | 5226NG00561       | 後導針器 Needle Guide -----                  | 1                |
| 43            | 8MB75180605A      | 螺絲 Screw (CTS0221 M2.5-0.45*6) -----     | 1                |
| 44            | 8MN04280400A      | 螺絲 Screw (CT0229 M4-0.7*4) -----         | 4                |
| 45            | 2200001243        | 孔塞 Plug -----                            | 1                |
| 46            | 2260001130        | 定位環 Collar -----                         | 2                |
| *47           | 22600012192       | 曲柄 Lever -----                           | 1                |
| 48            | 66800             | 油線 Oil Wick -----                        | 8                |
| 49            | 90ER030           | E形扣環 E-Ring -----                        | 1                |

\* 用於 CT97□□-0-0□□□X

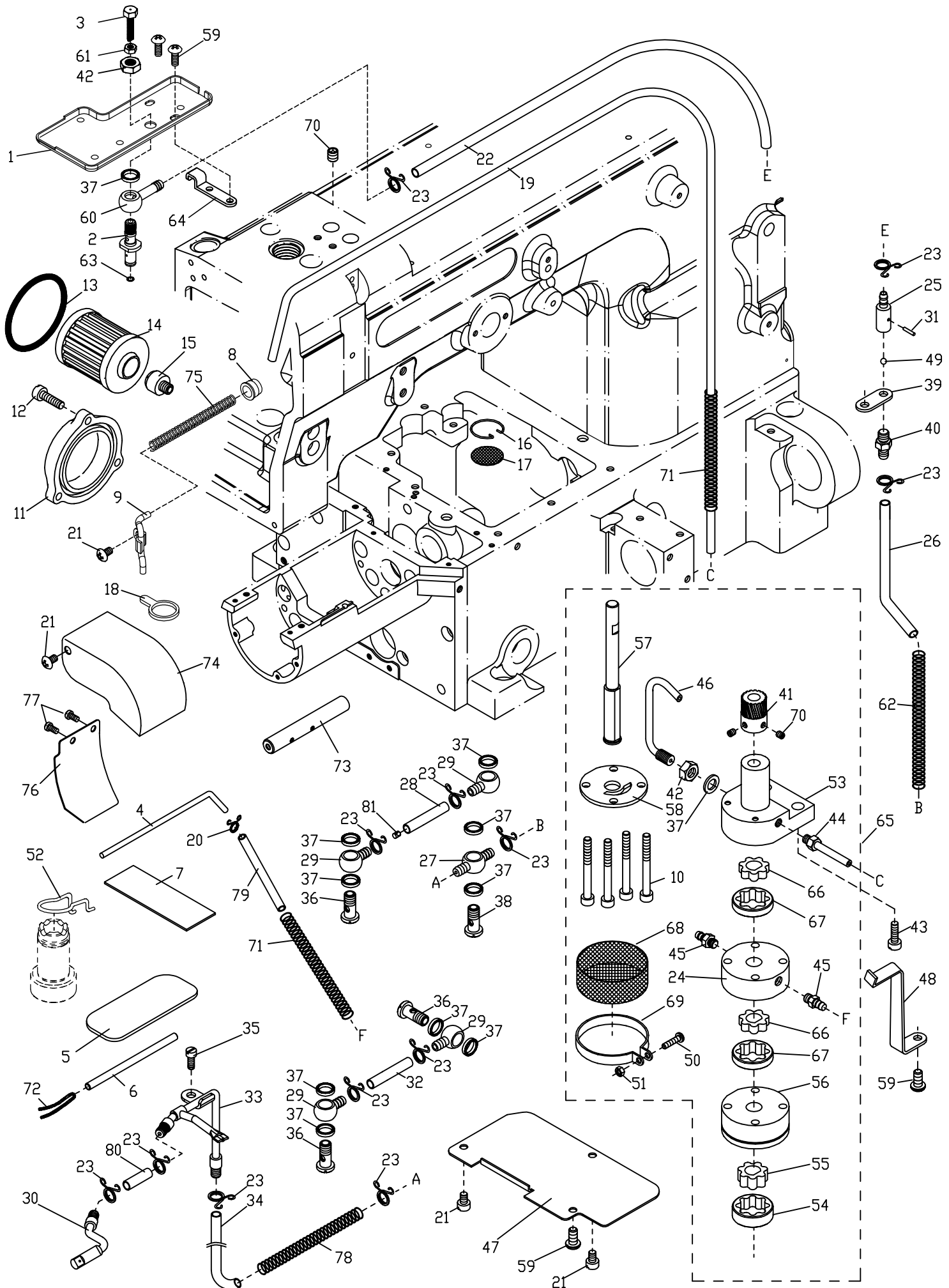
### 13. CTU9711 潤滑系統 Lubrication System For CTU9711



### 13. CTU9711 潤滑系統 Lubrication System For CTU9711

| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名稱<br>Description                                                | 單位用量<br>Amt. Req. |
|----------------|-------------------|------------------------------------------------------------------|-------------------|
| 1              | 2274111301        | 承油盤 Oil Receiver -----                                           | 1                 |
| 2              | 2240001302        | 油管 Oil Tube -----                                                | 1                 |
| 3              | 2240001303        | 噴油嘴 Nozzle -----                                                 | 1                 |
| 4              | 2260001304        | 油管 Oil Tube -----                                                | 1                 |
| 5              | 22600013052       | 羊毛氈 Felt -----                                                   | 1                 |
| 6              | 2260001306        | 油管 Oil Tube -----                                                | 1                 |
| 7              | 22600013071       | 羊毛氈 Felt -----                                                   | 1                 |
| 8              | 2274111308        | 孔塞 Plug -----                                                    | 1                 |
| 9              | 2274111309        | 油管 Oil Tube -----                                                | 1                 |
| 10             | 8MM04284007B      | 螺絲 Screw (CT1310 M4-0.7*40) -----                                | 4                 |
| 11             | 2200001311        | 封蓋 Oil Filter Cover -----                                        | 1                 |
| 12             | 8MB04281207K      | 螺絲 Screw (CT0239 M4-0.7*12) -----                                | 3                 |
| 13             | 2200001313        | O 形油環 O Ring -----                                               | 1                 |
| 14             | 2100001521        | 過濾器 Oil Filter -----                                             | 1                 |
| 15             | 2200001315        | 過濾器接頭 Oil Filter Joint -----                                     | 1                 |
| 16             | 2200001316        | 扣簧 Filter Screen Clamp -----                                     | 1                 |
| 17             | 2200001317        | 網板 Filter Screen -----                                           | 1                 |
| 18             | 22741113182       | 羊毛氈 Felt -----                                                   | 1                 |
| 19             | 66790             | 油管 Oil Tube ( $\varnothing 2.9 * \varnothing 5 * 410 L$ ) -----  | 1                 |
| 20             | 2260001320        | 夾簧 Latch Spring -----                                            | 1                 |
| 21             | 8MC04280507D      | 螺絲 Screw (CT0122 M4-0.7*5) -----                                 | 4                 |
| 22             | 66792             | 油管 Oil Tube ( $\varnothing 4.6 * \varnothing 6.3 * 410 L$ )----- | 1                 |
| 23             | 2100001536        | 夾簧 Latch Spring -----                                            | 12                |
| 24             | 2220001324        | 壓出泵 Rotor Case -----                                             | 1                 |
| 25             | 2220001325        | 單向閥 One Way Valve -----                                          | 1                 |
| 26             | 66792             | 油管 Oil Tube ( $\varnothing 4.6 * \varnothing 6.3 * 110 L$ )----- | 1                 |
| 27             | 2260001327        | 油管接頭 Oil Tube Joint -----                                        | 1                 |
| 28             | 66792             | 油管 Oil Tube ( $\varnothing 4.6 * \varnothing 6.3 * 35 L$ )-----  | 1                 |
| 29             | 2100001535        | 油管接頭 Oil Tube Joint -----                                        | 4                 |
| 30             | 2260001330        | 噴油嘴 Nozzle -----                                                 | 1                 |
| 31             | 2220001331        | 銷 Pin -----                                                      | 1                 |
| 32             | 66792             | 油管 Oil Tube ( $\varnothing 4.6 * \varnothing 6.3 * 30 L$ )-----  | 1                 |
| 33             | 2260001333        | 油管 Oil Tube -----                                                | 1                 |
| 34             | 66792             | 油管 Oil Tube ( $\varnothing 4.6 * \varnothing 6.3 * 105 L$ )----- | 1                 |
| 35             | 8MB04280807K      | 螺絲 Screw (CT0215 M4-0.7*8) -----                                 | 1                 |
| 36             | 2100001533        | 螺椿 Stud -----                                                    | 3                 |
| 37             | 2100001534        | 墊圈 Washer -----                                                  | 11                |
| 38             | 2200001338        | 螺椿 Stud -----                                                    | 1                 |
| 39             | 2220001339        | 止回閥座 Bracket -----                                               | 1                 |
| 40             | 2220001340        | 油嘴 Oil Tube Joint -----                                          | 1                 |

### 13. CTU9711 潤滑系統 Lubrication System For CTU9711

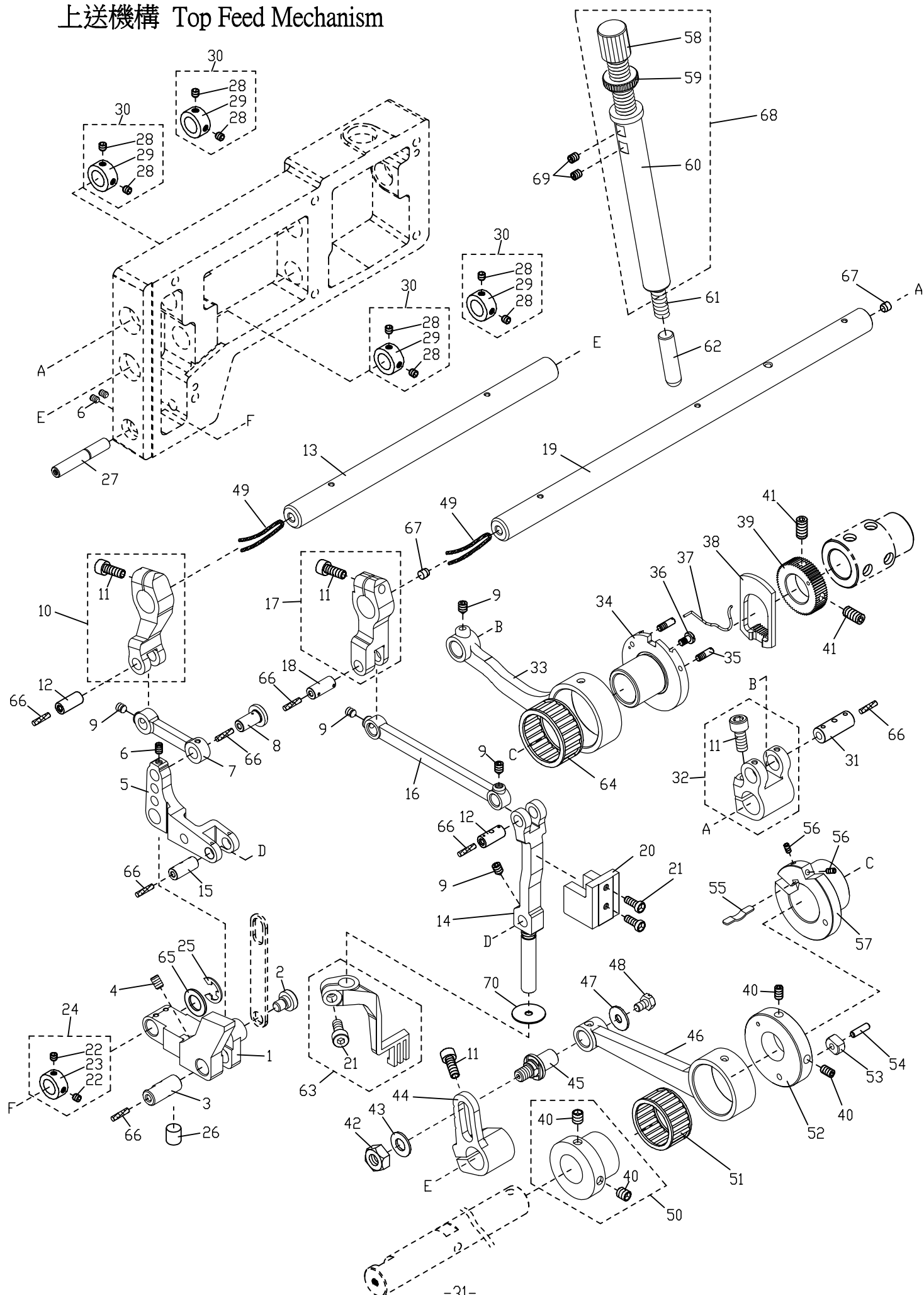


### 13. CTU9711 潤滑系統 Lubrication System For CTU9711

| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名稱<br>Description                       | 單位用量<br>Amt. Req. |
|----------------|-------------------|-----------------------------------------|-------------------|
| 41             | 2200001341        | 螺母 Worm Gear -----                      | 1                 |
| 42             | 8MA06400510A      | 螺帽 Nut (CT0533 M6-1*5) -----            | 2                 |
| 43             | 8MM06402010A      | 螺絲 Screw (SH04-44 M6-1*20) -----        | 2                 |
| 44             | 2200001344        | 油管 Oil Tube -----                       | 1                 |
| 45             | 2220001374        | 油嘴 Nozzle -----                         | 2                 |
| 46             | 22200013461       | 噴油嘴 Nozzle -----                        | 1                 |
| 47             | 2220001347        | 隔板 Separate -----                       | 1                 |
| 48             | 2220001348        | 油管支持臂 Oil Tube Holder -----             | 1                 |
| 49             | 2220001349        | 鋼珠 Steel ball -----                     | 1                 |
| 50             | 8MC03201306D      | 螺絲 Screw (UTB0335 M3-0.5*12.5) -----    | 1                 |
| 51             | 8MA03200306A      | 螺帽 Nut( FTB0111 M3-0.5*3) -----         | 1                 |
| 52             | 2270001352        | 壓簧 Spring Latch-----                    | 1                 |
| 53             | 22200013531       | 回收泵 Pump Body -----                     | 1                 |
| 54             | 2200001354        | 外轉子 Outside Rotor -----                 | 1                 |
| 55             | 2200001355        | 內轉子 Inside Rotor -----                  | 1                 |
| 56             | 2200001356        | 壓出泵 Rotor Case -----                    | 1                 |
| 57             | 22200013571       | 軸 Shaft -----                           | 1                 |
| 58             | 2200001358        | 封蓋 Cover -----                          | 1                 |
| 59             | 8MC04280807D      | 螺絲 Screw (CT0130 M4-0.7*8) -----        | 4                 |
| 60             | 2240001304        | 油管接頭 Oil Tube Joint -----               | 1                 |
| 61             | 8MA85240306B      | 螺帽 Nut (FT020112 M3.5-0.6*2.8) -----    | 1                 |
| 62             | 2270001377        | 彈簧 Spring -----                         | 1                 |
| 63             | 90OR030           | 油環 Oil Rin -----                        | 1                 |
| 64             | 22400013051       | 擋片 Defender -----                       | 1                 |
| 65             | 227A0001375       | 泵組 Pump Asm -----                       | 1                 |
| 66             | 2220001366        | 內轉子 Inside Rotor -----                  | 2                 |
| 67             | 2220001367        | 外轉子 Outside Rotor -----                 | 2                 |
| 68             | 2220001368        | 油網 Oil Mesh -----                       | 1                 |
| 69             | 2220001369        | 夾簧 Latch Spring -----                   | 1                 |
| 70             | 8MN04280400A      | 螺絲 Screw(CT0229 M4-0.7*4) -----         | 3                 |
| 71             | 22700013781       | 彈簧 Spring -----                         | 2                 |
| 72             | 66800             | 油線 Oil Wick -----                       | 1                 |
| 73             | 2210001352        | 軸 Shaft -----                           | 1                 |
| 74             | 2210001354        | 防油蓋 Cover -----                         | 1                 |
| 75             | 2274111360        | 彈簧 Spring -----                         | 1                 |
| 76             | 2210001353        | 防油蓋 Cover -----                         | 1                 |
| 77             | 8MB03200506K      | 螺絲 Screw (CT0525 M3-0.5*5) -----        | 2                 |
| 78             | 2260001380        | 彈簧 Spring -----                         | 1                 |
| 79             | 66794             | 油管 Oil Tube ( ∅2.7 * ∅5 * 490 L ) ----- | 1                 |
| 80             | 66792             | 油管 Oil Tube ( ∅4.6 * ∅6.3 * 37 L )----- | 1                 |
| 81             | 66800             | 油線 Oil Wick ( 10 L )-----               | 1                 |

# 14. CTU9011 / CTU9711 / FTU7011 / CXU2000 / CXN2000

## 上送機構 Top Feed Mechanism



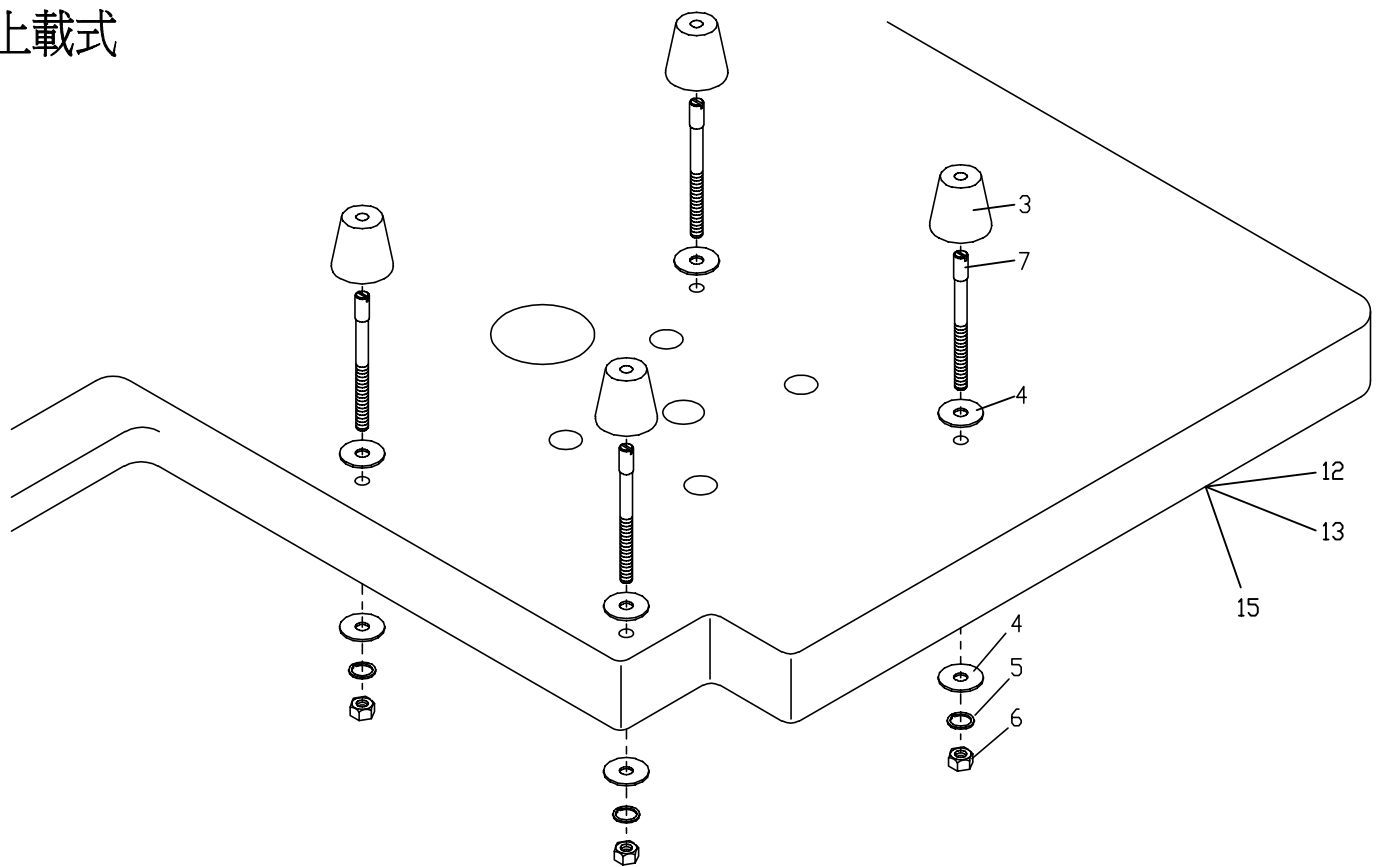
## 14. CTU9011 / CTU9711 / FTU7011 / CXU2000 / CXN2000

## 上送機構 Top Feed Mechanism

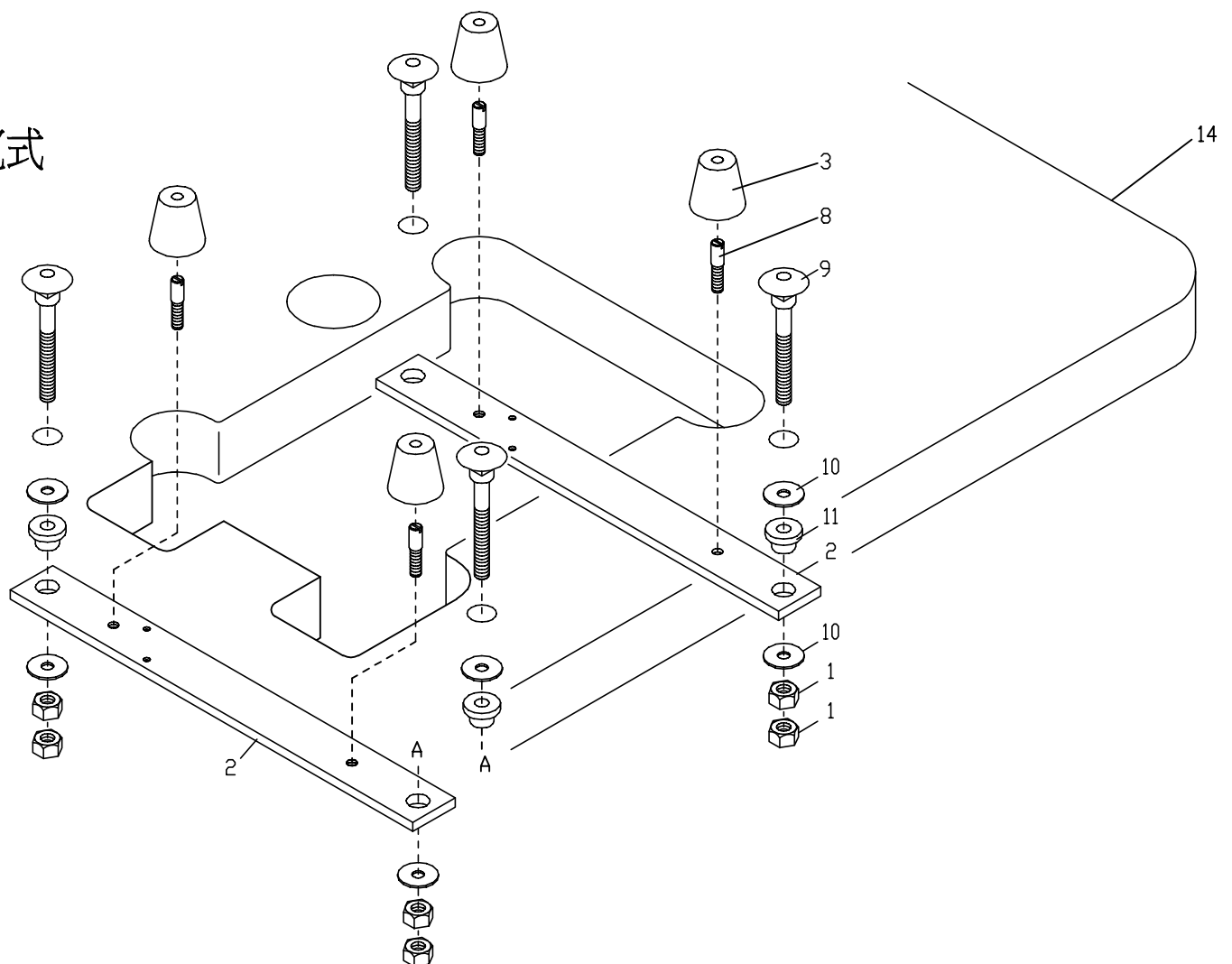
| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                      | 單位用量<br>Amt.Req. |
|---------------|-------------------|----------------------------------------|------------------|
| 1             | 2274111401        | 上送布齒棒承座 Top Feed Dog Bar Bracket ----- | 1                |
| 2             | 8MB05320509G      | 螺椿 Stud (CT0802 M5-0.8*5) -----        | 1                |
| 3             | 2274111403        | 連桿銷 Pin -----                          | 1                |
| 4             | 8MN04280600A      | 螺絲 Screw (CT1223 M4-0.7*6) -----       | 1                |
| 5             | 2274111405        | 曲柄 Lever -----                         | 1                |
| 6             | 8MN04280400A      | 螺絲 Screw (CT0229 M4-0.7*4) -----       | 3                |
| 7             | 2274111407        | 連桿 Link -----                          | 1                |
| 8             | 2274111408        | 連桿銷 Pin -----                          | 1                |
| 9             | 8MN04280500C      | 螺絲 Screw (FT1222 M4-0.7*5) -----       | 5                |
| 10            | 2274111410        | 連桿 Link -----                          | 1                |
| 11            | 8MM05321409A      | 螺絲 Screw (CT0632 M5-0.8*14) -----      | 4                |
| 12            | 2200001241        | 連桿銷 Pin -----                          | 2                |
| 13            | 2274111413        | 軸 Shaft -----                          | 1                |
| 14            | 22741114142       | 連桿 Link -----                          | 1                |
| 15            | 2274111415        | 連桿銷 Pin -----                          | 1                |
| 16            | 2274111416        | 連桿 Link -----                          | 1                |
| 17            | 2274111417        | 連桿 Link -----                          | 1                |
| 18            | 2274111418        | 連桿銷 Pin -----                          | 1                |
| 19            | 2274111419        | 軸 Shaft -----                          | 1                |
| 20            | 2274111420        | 滑道 Guide Block -----                   | 1                |
| 21            | 8MM04280907A      | 螺絲 Screw (UH0171 M4-0.7*9) -----       | 3                |
| 22            | 8MN03200300A      | 螺絲 Screw (C0115 M3-0.5*3) -----        | 2                |
| 23            | 2210000534        | 定位環 Collar -----                       | 1                |
| 24            | 221A0000563       | 定位環組 Collar Asm. (F0534A)-----         | 1                |
| 25            | 90ER060           | E形扣環 E-Ring -----                      | 1                |
| 26            | 2274111426        | 止動環 Stopper -----                      | 1                |
| 27            | 2274111427        | 軸 Shaft -----                          | 1                |
| 28            | 8MN95300600A      | 螺絲 Screw (FT1025 M4.5-0.75*6) -----    | 8                |
| 29            | 2200000912        | 定位環 Collar -----                       | 4                |
| 30            | 227411A1430       | 定位環 Collar -----                       | 4                |
| 31            | 2274111431        | 連桿銷 Pin -----                          | 1                |
| 32            | 2274111432        | 曲柄 Lever -----                         | 1                |
| 33            | 2274111433        | 連桿 Link -----                          | 1                |
| 34            | 2274111434        | 變距偏心輪 Eccentric -----                  | 1                |
| 35            | 8MB03200403C      | 螺絲 Screw (MT0844 M3-0.5*4) -----       | 2                |
| 36            | 8MB03200606B      | 螺絲 Screw (MT0851 M3-0.5*3) -----       | 1                |
| 37            | 23100008211       | 彈簧 Spring -----                        | 1                |
| 38            | 2274111438        | 離合齒片 Regulating Plate -----            | 1                |
| 39            | 2274111439        | 離合齒輪 Regulating Gear -----             | 1                |
| 40            | 8MN05320600A      | 螺絲 Screw (MT0729 M5-0.8*6) -----       | 4                |
| 41            | 8MN05321000E      | 螺絲 Screw (MT0843 M5-0.8*10) -----      | 2                |
| 42            | 8MA06400510A      | 螺帽 Nut (CT0533 M6-1*5) -----           | 1                |
| 43            | 2200000910        | 墊圈 Washer -----                        | 1                |
| 44            | 2274111444        | 變距曲柄 Lever -----                       | 1                |
| 45            | 2274111445        | 曲柄銷 Rod Pin -----                      | 1                |
| 46            | 2274111446        | 連桿 Link -----                          | 1                |
| 47            | 2200000908        | 墊圈 Washer -----                        | 1                |
| 48            | 8MK04280707A      | 螺絲 Screw (UT12A-01-26 M4-0.7*7) -----  | 1                |
| 49            | 66800             | 油線 Oil Wick -----                      | 2                |
| 50            | 2274111450        | 偏心輪 Eccentric -----                    | 1                |
| 51            | 90NB222613        | 滾針軸承 Needle Bearing -----              | 1                |
| 52            | 2274111452        | 變距銷座 Eccentric Collar -----            | 1                |
| 53            | 2274111453        | 變距銷 Pin -----                          | 1                |
| 54            | 90ST0312          | 定位銷 Knock Pin -----                    | 1                |
| 55            | 2274111455        | 簧片 Connection -----                    | 1                |
| 56            | 8MN03200500A      | 螺絲 Screw (STB0116 M3-0.5*5) -----      | 2                |
| 57            | 2274111457        | 進給偏心輪 Eccentric -----                  | 1                |
| 58            | 2274111458        | 壓力調整螺椿 Spring Regulator -----          | 1                |
| 59            | 2274111459        | 螺帽 Nut -----                           | 1                |
| 60            | 2274111460        | 上送布齒棒 Top Feed Dog Bar-----            | 1                |
| 61            | 2274111461        | 彈簧 Spring -----                        | 1                |
| 62            | 2274111462        | 套管 Clutch Sleeve -----                 | 1                |
| 63            | 5227DGT00560      | 上送布齒 Top Feed Dog -----                | 1                |
| 64            | 90NB263013        | 滾針軸承 Needle Bearing -----              | 1                |
| 65            | 2200000716        | 墊圈 Washer -----                        | 1                |
| 66            | 66801             | 油線 Oil Wick -----                      | 7                |
| 67            | 2200001029        | 孔塞 Plug -----                          | 2                |
| 68            | 227411A1468       | 上送布齒棒組 Top Feed Dog Bar Asm. -----     | 1                |
| 69            | 8MN05320500A      | 螺絲 Screw (EF0144 M5-0.8*5) -----       | 2                |
| 70            | 2274111470        | 阻油片 Oil Separator -----                | 1                |

# 15. CTD9711 / CTU9711 / CTU9100 / CXD2711 裝載附件 Supporting Board

上載式



半沉式

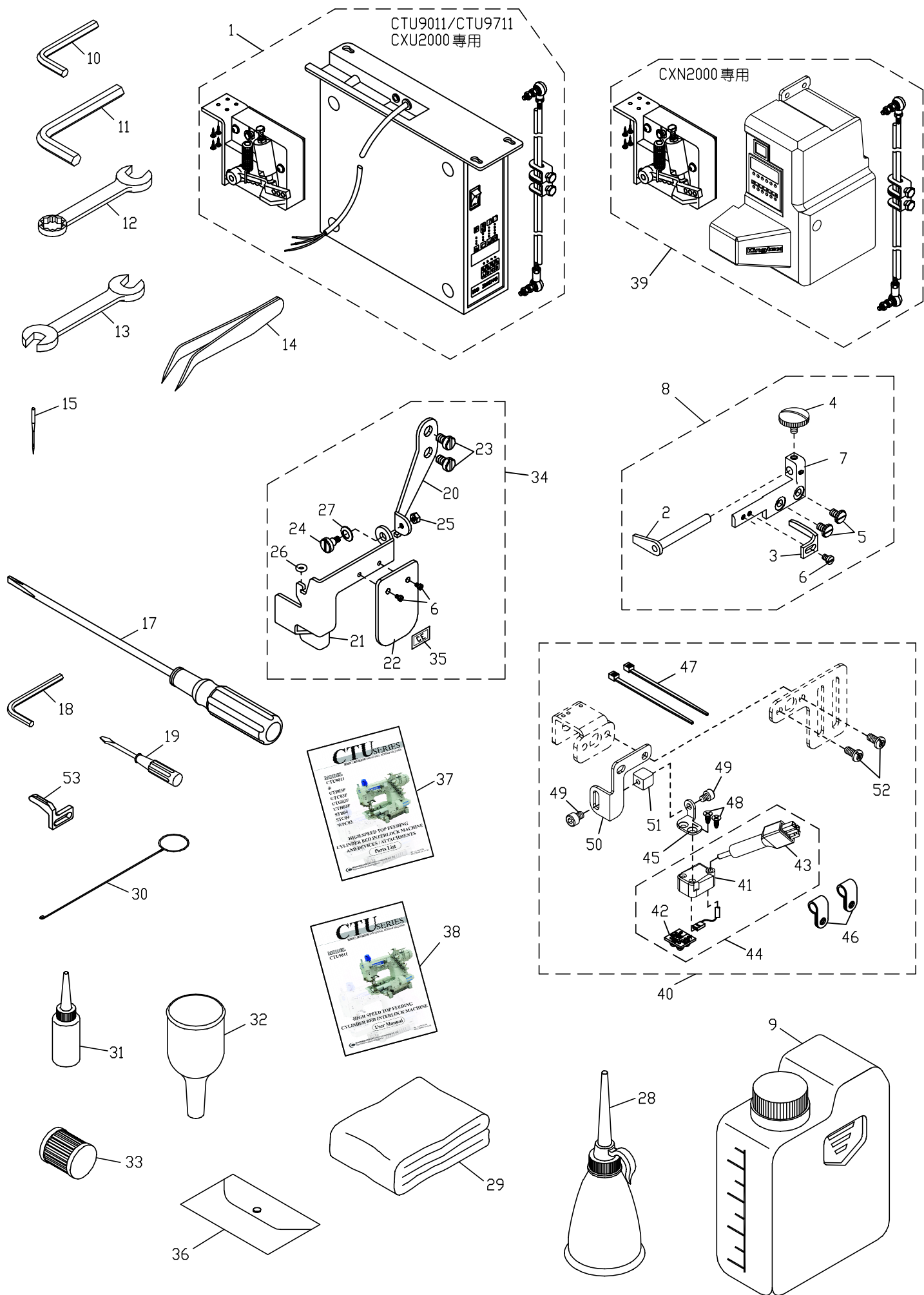


# 15. CTD9711 / CTU9711 / CTU9100 / CXD2711 裝載附件 Supporting Board

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                                                                                 | 單位用量<br>Amt. Req. |
|---------------|-------------------|---------------------------------------------------------------------------------------------------|-------------------|
| *1            | 8SA79180613A      | 螺帽 Nut (CT1514 5/16"-18*6) -----                                                                  | 8                 |
| 2             | 2200001512        | 車頭承板 Supporting Board -----                                                                       | 2                 |
| *3            | 66943             | 減震橡膠 Rubber Cushion -----                                                                         | 4                 |
| *4            | 2200001504        | 墊圈 Washer -----                                                                                   | 8                 |
| *5            | 90SW070           | 彈簧墊圈 Spring Wahsher -----                                                                         | 4                 |
| *6            | 8MA06400612A      | 螺帽 Nut (SH0242 M6-1*6) -----                                                                      | 4                 |
| *7            | 8MB06406507B      | 螺樁 Bolt (CT1507 M6-1*65) -----                                                                    | 4                 |
| *8            | 8MB06401607M      | 螺樁 Stud (CT1503 M6-1*16) -----                                                                    | 4                 |
| *9            | 8SC79187827B      | 懸吊螺樁 Bolt -----                                                                                   | 4                 |
| *10           | 2200001510        | 墊圈 Washer -----                                                                                   | 8                 |
| *11           | 2200001511        | 橡膠環 Rubber Washer -----                                                                           | 4                 |
| 12            | 66811-9           | CTD9000/CTD9085/CTD9311/CTD9711/CTD9811/CTU9100/CXD2711<br>上載式開口型車板 Open-cut Table Top Type ----- | -                 |
| 13            | 66811-13          | CTD9000 / CTD9711 / CTU9100 / CXD2711<br>上載式車板 Standard Table Top Type -----                      | -                 |
| 14            | 66811-14          | CTD9711 / CTD9811 / CTU9100 / CTU9811 / CXD2711<br>半沉式車板 Semi-submerged Type -----                | -                 |
| 15            | 66811-16          | CTD9811 / CTU9811 上載式車板 Standard Table Top Type -----                                             | -                 |
| 16            | 220A0001519       | 桌板螺絲包 Table Screw Package -----                                                                   | 1                 |

\*: 代表桌板螺絲包內的零件

## 16. CTU9011 / CTU9711 / CXU2000 / CXN2000 工具及附件 Accessories



# 16. CTU9011 / CTU9711 / CXU2000 / CXN2000 工具及附件 Accessories

| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                                 | 單位用量<br>Amt.Req. |
|---------------|-------------------|---------------------------------------------------|------------------|
| *1            | -----             | 控制箱組 Control Box Asm. -----                       | 1                |
| 2             | 4EG0050102        | 導模 Fabric Guide -----                             | 1                |
| 3             | 4EG00501031       | 導模 Fabric Guide -----                             | 1                |
| 4             | 4EG0050104        | 螺樁 Stud -----                                     | 1                |
| 5             | 8MB04280608A      | 螺絲 Screw (UTB0130 M4-0.7*6) -----                 | 2                |
| 6             | 8MB03200405A      | 螺絲 Screw (FT0548 M3-0.5*4) -----                  | 3                |
| 7             | 4EG0050101        | 擋塊 Plate -----                                    | 1                |
| ** 8          | /EG005            | 導模組 Fabric Guide Asm. -----                       | 1                |
| 9             | 66715             | 油罐 Oil Container -----                            | 1                |
| 10            | 66636             | 六角扳手 Spanner 3MM -----                            | 1                |
| 11            | 66637             | 六角扳手 Spanner 4MM -----                            | 1                |
| 12            | 66612             | 梅花扳手 Wrench 10MM -----                            | 1                |
| 13            | 66613             | 開口扳手 Wrench 7/8MM -----                           | 1                |
| 14            | 66690             | 鑷子 Tweezer -----                                  | 1                |
| 15            | 66725-11-5        | 備用針 Retainer Needle -----                         | 1                |
| 16            | -----             | -----                                             | -                |
| 17            | 66671             | 木柄一字起子 Wooden Handle Flat Screw Driver -----      | 1                |
| 18            | 66639             | 六角扳手 Spanner 1.5MM -----                          | 1                |
| 19            | 66667             | 小起子 Screw Driver (Small) -----                    | 1                |
| 20            | 2200001620        | 護目鏡座 Safety Plate Support -----                   | 1                |
| 21            | 2274111621        | 護目鏡架 Safety Plate Holder -----                    | 1                |
| 22            | 2200001622        | 護目鏡 Safety Plate -----                            | 1                |
| 23            | 8MC06401008E      | 螺絲 Screw (CT0832 M6-1*9.5) -----                  | 2                |
| 24            | 8SB36400810E      | 螺絲 Screw (CT1624 9/64"-40*8) -----                | 1                |
| 25            | 8SA36400306A      | 螺帽 Nut ( K09-09 9/64"-40*3)-----                  | 1                |
| 26            | 90OR030           | 油環 Oil Rin -----                                  | 1                |
| 27            | 2200000228        | 墊圈 Washer -----                                   | 1                |
| 28            | 66721             | 油壺 Oiler -----                                    | 1                |
| 29            | 66848             | 防塵罩 Mechine Cover -----                           | 1                |
| 30            | 66840             | 穿線鋼絲 Threading Bar -----                          | 1                |
| 31            | 66720             | 矽油 Silicon Oil -----                              | 1                |
| 32            | 66722             | 漏斗 Oil Funnel -----                               | 1                |
| 33            | 2100001521        | 過濾器 Oil Filter -----                              | 1                |
| 34            | 227411A1632       | 護目鏡組 Safety Plate Asm. -----                      | 1                |
| 35            | 66451             | 貼紙 Paster -----                                   | 1                |
| 36            | 66831             | 工具袋 Bag -----                                     | 1                |
| 37            | -----             | 零件冊 Parts List -----                              | 1                |
| 38            | -----             | 使用說明書 Instruction Manual -----                    | 1                |
| △39           | -----             | CXN2000 控制箱組 I60x-4-K1-220 Control Box Asm. ----- | 1                |
| 40            | /TL008            | 燈組 LED Light Asm. -----                           | -                |
| 41            | 2240001602        | 燈座 Light holder bracket -----                     | 1                |
| 42            | 2240001603        | 燈 LED light -----                                 | 1                |
| 43            | 2240001604        | 電源線 Power connector -----                         | 1                |
| ◎44           | 224A0001605       | 燈組 Light Asm. -----                               | 1                |
| 45            | 2240001606        | 支架 Holder Bracket -----                           | 1                |
| 46            | 4UTD000254        | 線夾 Cord Clamp -----                               | 2                |
| 47            | 4UTB020306        | 束線 Plastic Binding Wire -----                     | 2                |
| 48            | 8TE03440806A      | 螺絲 Screw -----                                    | 2                |
| 49            | 8MM04280507A      | 螺絲 Screw ( UH0172 M4-0.7*5)-----                  | 2                |
| 50            | 4TL00201011       | 支架 Holder Bracket -----                           | 1                |
| 51            | 4TL0020102        | 活動塊 Movable Block -----                           | 1                |
| 52            | 8MC04280807D      | 螺絲 Screw ( C0130 M4-0.7*8)-----                   | 2                |
| ▲53           | 2260001634        | 左導模 Fabric Guide (L)-----                         | 1                |

\* 控制箱種類依馬達及電、氣切線裝置購買

△ CXN2000 專用 (控制箱種類依馬達及電、氣切線裝置購買)

\*\* 為 CTU9011 / CXU2000 / CXN2000 用

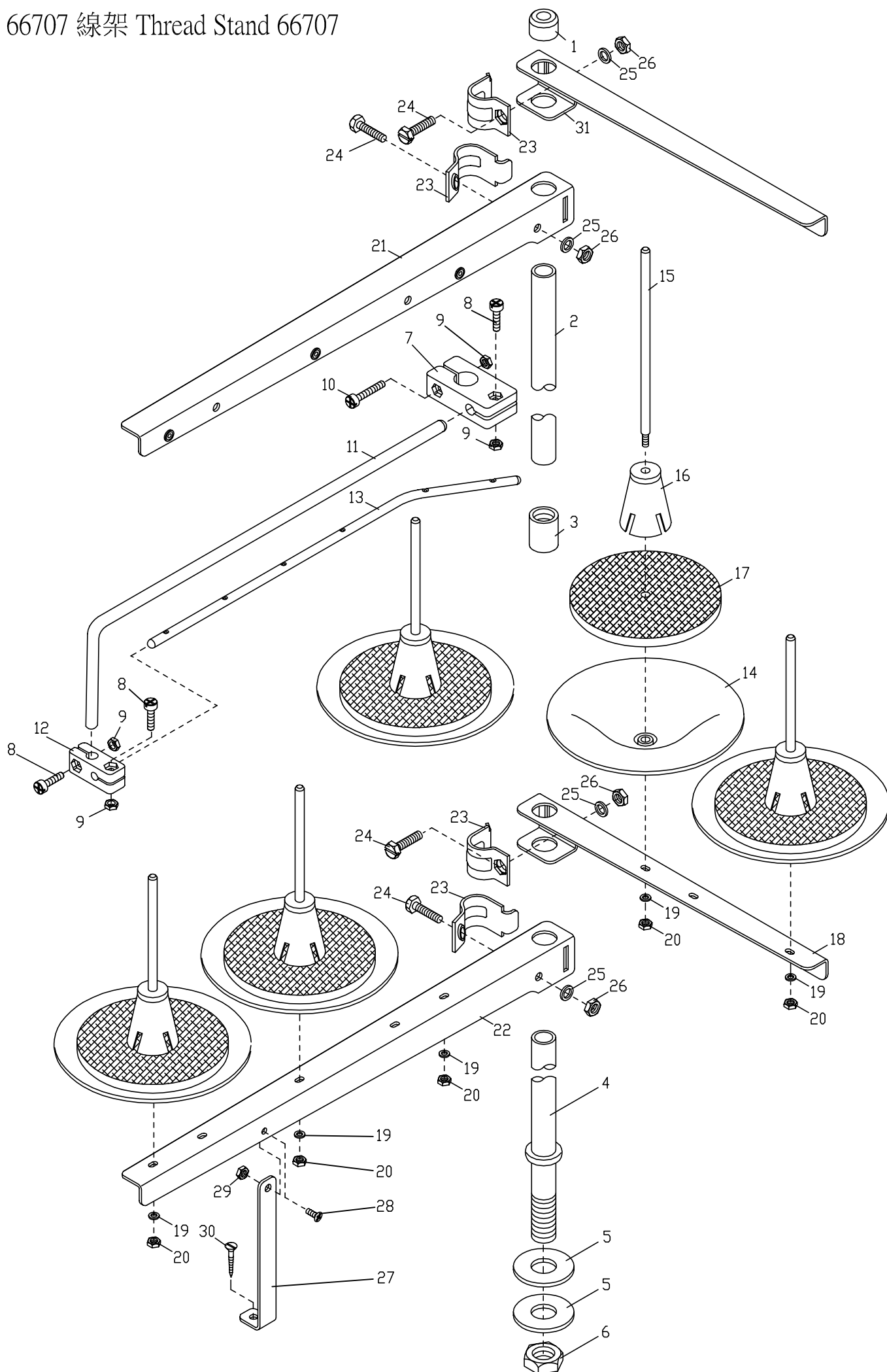
▲為 CTU9711 用

◎ 需整組購買 Must be sold in complete set

| 機型 \ 項次         | 37               | 38                |
|-----------------|------------------|-------------------|
|                 | 零件冊              | 使用說明書             |
| CTU9011         | 6CT6300-2K-12-06 | 6CT62M0-E-12-06   |
| CTU9711         | 6CT6300-2R-14-06 | 6CT62M0-J-14-06   |
| CXU2000/CXN2000 | 6CXU630A-4-15-07 | 6CXU62MA-04-15-07 |

| 項次 \ 機型 | CTU9011 / CTU9711<br>CXU2000 | CXN2000 |
|---------|------------------------------|---------|
|         | 選配品                          | 標配品     |
| 40      | 選配品                          | 標配品     |

# 17. 66707 線架 Thread Stand 66707

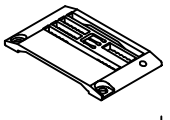
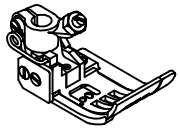
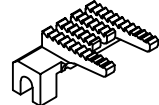
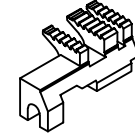
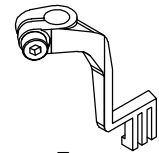
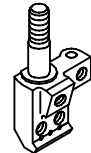
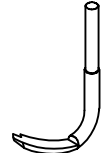
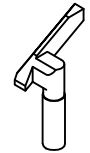


# 17. 66707 線架 Thread Stand 66707

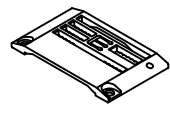
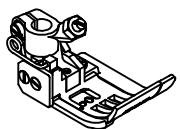
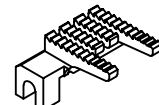
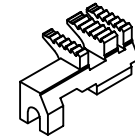
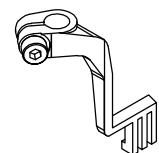
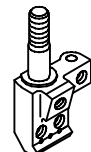
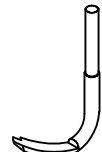
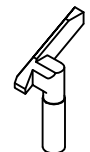
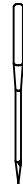
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|---------------|-------------------|---------------------------------|-------------------|
| 1             | 667051            | 柱帽 Rod Cup -----                | 1                 |
| 2             | 667052            | 上柱 Upper Thread Stand Rod ----- | 1                 |
| 3             | 667053            | 接頭 Joint -----                  | 1                 |
| 4             | 667054            | 下柱 Lower Thread Stand Rod ----- | 1                 |
| 5             | 667055            | 墊圈 Washer -----                 | 2                 |
| 6             | 667056            | 螺帽 Nut -----                    | 1                 |
| 7             | 667057            | 接頭 Bracket -----                | 1                 |
| 8             | 667058            | 螺絲 Screw -----                  | 3                 |
| 9             | 667059            | 螺帽 Nut -----                    | 4                 |
| 10            | 6670510           | 螺絲 Screw -----                  | 1                 |
| 11            | 6670511           | 旋臂 Arm -----                    | 1                 |
| 12            | 6670512           | 接頭 Bracket -----                | 1                 |
| 13            | 6670513           | 導線桿 Thread Guide -----          | 1                 |
| 14            | 6670514           | 線盤 Spool Set for SH6005 -----   | 5                 |
| 15            | 6670515           | 線盤軸 Spool Pin -----             | 5                 |
| 16            | 6670516           | 定心錐 Spool Retaining Fig -----   | 5                 |
| 17            | 6670517           | 緩衝墊 Seat -----                  | 5                 |
| 18            | 667061            | 線盤座 Spool Set Bracket -----     | 1                 |
| 19            | 6670519           | 彈簧墊圈 Spring Washer -----        | 5                 |
| 20            | 6670520           | 螺帽 Nut -----                    | 5                 |
| 21            | 6670521           | 導線臂 Thread Guide -----          | 1                 |
| 22            | 6670522           | 線盤座 Spool Set Bracket -----     | 1                 |
| 23            | 6670523           | 夾板 Clamp -----                  | 4                 |
| 24            | 6670524           | 螺絲 Screw -----                  | 4                 |
| 25            | 6670525           | 彈簧墊圈 Spring Washer -----        | 4                 |
| 26            | 6670526           | 螺帽 Nut -----                    | 4                 |
| 27            | 6670527           | 撐桿 Support Rod -----            | 1                 |
| 28            | 6670528           | 螺絲 Screw -----                  | 1                 |
| 29            | 6670529           | 螺帽 Nut -----                    | 1                 |
| 30            | 6670530           | 木螺絲 Wood Screw -----            | 1                 |
| 31            | 6670531           | 導線 Thread Guide -----           | 1                 |

CTU9711-0-0□□□M  
CTU9711-0-□□□M

# CTU9711 GAUGE PARTS LIST

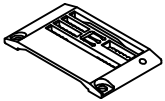
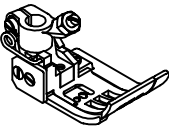
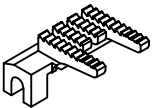
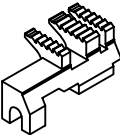
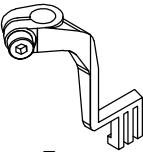
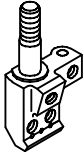
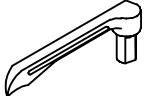
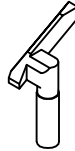
| 針<br>數<br>Needle | Main<br>Parts<br>更換<br>零件<br>針<br>距<br>m.m | <br>Throat plate<br>針板 | <br>Presser<br>foot asm<br>壓腳 | <br>Main<br>feed dog<br>主送布齒 | <br>Diff<br>feed dog<br>副送布齒 | <br>Top<br>feed dog<br>上送布齒 | <br>Needle clamp<br>針留 | <br>Upper looper<br>上結線鉤 | <br>Lower looper<br>下結線鉤 | <br>Needle guide<br>前導針 | <br>Needle guide<br>後導針 | <br>Needle<br>針 |
|------------------|--------------------------------------------|---------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|
| 2                | 4.0                                        | 5226TP11403                                                                                             | 5227PFT00402                                                                                                   | 5226FD11481                                                                                                   | 5226DF11480                                                                                                   | 5227DGT00560                                                                                                   | 5220NC00400                                                                                               | 5227SLT00560                                                                                                | 5220LL00560                                                                                                 | 5226NG00562                                                                                                | 5226NG00561                                                                                                | UY128GAS<br># 11                                                                                   |
| 3                | 4.8                                        | 5226TP11483                                                                                             | 5227PFT00482                                                                                                   | 5226FD11481                                                                                                   | 5226DF11480                                                                                                   |                                                                                                                | 5220NC00485                                                                                               |                                                                                                             |                                                                                                             |                                                                                                            |                                                                                                            |                                                                                                    |
| 3                | 5.6                                        | 5226TP11563                                                                                             | 5227PFT00562                                                                                                   | 5226FD11561                                                                                                   | 5226DF11560                                                                                                   |                                                                                                                | 5227NC00560                                                                                               |                                                                                                             |                                                                                                             |                                                                                                            |                                                                                                            |                                                                                                    |
| 3                | 6.4                                        | 5226TP11643                                                                                             | 5227PFT00642                                                                                                   | 5226FD11561                                                                                                   | 5226DF11560                                                                                                   |                                                                                                                | 5227NC00640                                                                                               |                                                                                                             |                                                                                                             |                                                                                                            |                                                                                                            |                                                                                                    |

CTU9711-0-0□□□L  
CTU9711-0-□□□L

| 針<br>數<br>Needle | Main<br>Parts<br>更換<br>零件<br>針<br>距<br>m.m | <br>Throat plate<br>針板 | <br>Presser<br>foot asm<br>壓腳 | <br>Main<br>feed dog<br>主送布齒 | <br>Diff<br>feed dog<br>副送布齒 | <br>Top<br>feed dog<br>上送布齒 | <br>Needle clamp<br>針留 | <br>Upper looper<br>上結線鉤 | <br>Lower looper<br>下結線鉤 | <br>Needle guide<br>前導針 | <br>Needle guide<br>後導針 | <br>Needle<br>針 |
|------------------|--------------------------------------------|----------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|
| 3                | 4.8                                        | 5226TP11485                                                                                              | 5227PFT00482                                                                                                     | 5226FD11481                                                                                                     | 5226DF11480                                                                                                    | 5227DGT00560                                                                                                     | 5220NC00485                                                                                                | 5227SLT00560                                                                                                 | 5220LL00560                                                                                                   | 5226NG00562                                                                                                 | 5226NG00561                                                                                                  | UY128GAS<br># 9                                                                                     |
| 3                | 5.6                                        | 5226TP11565                                                                                              | 5227PFT00562                                                                                                     | 5226FD11561                                                                                                     | 5226DF11560                                                                                                    |                                                                                                                  | 5227NC00560                                                                                                |                                                                                                              |                                                                                                               |                                                                                                             |                                                                                                              |                                                                                                     |
| 3                | 6.4                                        | 5226TP11645                                                                                              | 5227PFT00642                                                                                                     | 5226FD11561                                                                                                     | 5226DF11560                                                                                                    |                                                                                                                  | 5227NC00640                                                                                                |                                                                                                              |                                                                                                               |                                                                                                             |                                                                                                              |                                                                                                     |

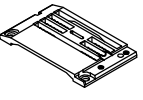
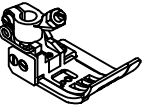
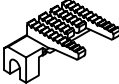
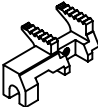
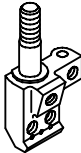
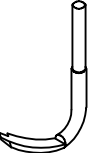
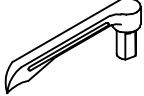
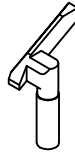
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CTU9711-0- □□□X

# CTU9711 GAUGE PARTS LIST

| 針數 | Main Parts<br>更換零件<br>針距 | <br>Throat plate<br>針板 | <br>Presser foot asm<br>壓腳 | <br>Main feed dog<br>主送布齒 | <br>Diff feed dog<br>副送布齒 | <br>Top feed dog<br>上送布齒 | <br>Needle clamp<br>針留 | <br>Upper looper<br>上結線鉤 | <br>Lower looper<br>下結線鉤 | <br>Needle guide<br>前導針 | <br>Needle guide<br>後導針 | <br>Needle<br>針 |
|----|--------------------------|---------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|
| 3  | 4.8                      | 5226TP11485                                                                                             | 5227PFT00482                                                                                                | 5226FD11481                                                                                                | 5226DF11480                                                                                                | 5227DGT00560                                                                                                | 5220NC00485                                                                                               | 5227SLT00560                                                                                                | 5220LL00560                                                                                                 | 5226NG00562                                                                                                | 5226NG00561                                                                                                | UY128GAS<br># 14                                                                                   |
| 3  | 5.6                      | 5226TP11565                                                                                             | 5227PFT00562                                                                                                | 5226FD11561                                                                                                | 5226DF11560                                                                                                |                                                                                                             | 5227NC00560                                                                                               |                                                                                                             |                                                                                                             |                                                                                                            |                                                                                                            |                                                                                                    |
| 3  | 6.4                      | 5226TP11645                                                                                             | 5227PFT00642                                                                                                | 5226FD11561                                                                                                | 5226DF11560                                                                                                |                                                                                                             | 5227NC00640                                                                                               |                                                                                                             |                                                                                                             |                                                                                                            |                                                                                                            |                                                                                                    |

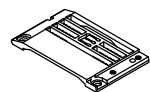
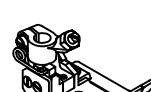
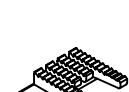
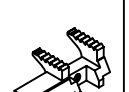
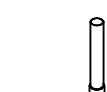
-40-

CTU9711-0-0100H

| 針數<br>Needle | Main Parts<br>更換零件<br>針距<br>m.m | <br>Throat plate<br>針板 | <br>Presser foot asm<br>壓腳 | <br>Main feed dog<br>主送布齒 | <br>Diff feed dog<br>副送布齒 | <br>Aux feed dog<br>輔助送布齒 | <br>Top feed dog<br>上送布齒 | <br>Needle clamp<br>針留 | <br>Upper looper<br>上結線鉤 | <br>Lower looper<br>下結線鉤 | <br>Needle guide<br>前導針 | <br>Needle guide<br>後導針 | <br>Needle<br>針 |
|--------------|---------------------------------|----------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|
| 1            | 0                               | 5226TP11000                                                                                              | 5227PFT00562                                                                                                 | 5226FD11561                                                                                                 | 5226DF13560                                                                                                 | 5226AF13560                                                                                                  | 5227DGT00560                                                                                                 | 5227NC00560                                                                                                | 5227SLT00560                                                                                                 | 5220LL00560                                                                                                  | 5226NG00562                                                                                                 | 5226NG00561                                                                                                 | UY128GAS<br># 20                                                                                    |

CTU9711-1-0 ☐☐☐M  
CTU9711-1- ☐☐☐M

## CTU9711 GAUGE PARTS LIST

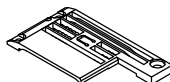
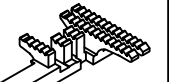
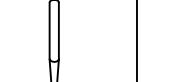
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|--------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------|
|                    |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     | 針數 Needle     |
| 2                  | 4.0                                                                               | 5226TP13404A                                                                      | 5227PFT00402                                                                      | 5226FD11481                                                                       | 5226DF13481                                                                        | 5226AF13480                                                                         | 5227DGT00560                                                                        | 5220NC00400                                                                         | 5227SLT00560                                                                        | 5220LL00560                                                                         | 5226NG00562                                                                         | 5226NG00561                                                                         | UY128GAS # 11 |
| 3                  | 4.8                                                                               | 5226TP13484A                                                                      | 5227PFT00482                                                                      | 5226FD11481                                                                       | 5226DF13481                                                                        | 5226AF13480                                                                         |                                                                                     | 5220NC00485                                                                         |                                                                                     |                                                                                     |                                                                                     |                                                                                     |               |
| 3                  | 5.6                                                                               | 5226TP13564A                                                                      | 5227PFT00562                                                                      | 5226FD11561                                                                       | 5226DF13560                                                                        | 5226AF13560                                                                         |                                                                                     | 5227NC00560                                                                         |                                                                                     |                                                                                     |                                                                                     |                                                                                     |               |
| 3                  | 6.4                                                                               | 5226TP13644A                                                                      | 5227PFT00642                                                                      | 5226FD11561                                                                       | 5226DF13560                                                                        | 5226AF13560                                                                         |                                                                                     | 5227NC00640                                                                         |                                                                                     |                                                                                     |                                                                                     |                                                                                     |               |

CTU9760-0-4   M

| 針數 | Main Parts<br>更換零件<br>針距 |  |  |  |  |  |  |  |  |  |  |  |  |
|----|--------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|    |                          | Throat plate<br>針板                                                                 | Presser<br>foot asm<br>壓腳                                                          | Main<br>feed dog<br>主送布齒                                                            | Diff<br>feed dog<br>副送布齒                                                            | Aux<br>feed dog<br>輔助送布齒                                                              | Top<br>feed dog<br>上送布齒                                                               | Needle clamp<br>針留                                                                    | Upper looper<br>上結線鉤                                                                  | Lower looper<br>下結線鉤                                                                  | Needle guide<br>前導針                                                                   | Needle guide<br>後導針                                                                   | Needle<br>針                                                                           |
| 4  | 6.0                      | 5226TP60601                                                                        | 5227PFT60600                                                                       | 5226FD11561                                                                         | 5226DF13560                                                                         | 5226AF13560                                                                           | 5227DGT00560                                                                          | 5228NC60601                                                                           | 5227SLT00560                                                                          | 5220LL60560                                                                           | 5226NG00562                                                                           | 5226NG00561                                                                           | MY1014B<br># 11                                                                       |

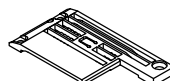
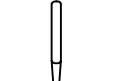
CTU9811-0-0□□□M  
CTU9811-0-□□□M

# CTU9811 GAUGE PARTS LIST

| Main Parts<br>更換零件<br>針數<br>Needle | 針距<br>m.m |  |  |  |  |  |  |  |  |  |  |  |
|------------------------------------|-----------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|                                    |           | Throat plate<br>針板                                                                | Presser<br>foot asm<br>壓腳                                                         | Main<br>feed dog<br>主送布齒                                                          | Diff<br>feed dog<br>副送布齒                                                           | Top<br>feed dog<br>上送布齒                                                             | Needle clamp<br>針留                                                                  | Upper looper<br>上結線鉤                                                                | Lower looper<br>下結線鉤                                                                | Needle guide<br>前導針                                                                 | Needle guide<br>後導針                                                                 | Needle<br>針                                                                         |
| 2                                  | 4.0       | 5226TPL1402                                                                       | 5227PFTL1401                                                                      | 5226FDL1561                                                                       | 5226DFL1561                                                                        | 5227DGT1560                                                                         | 5220NC00400                                                                         | 5227SLT00560                                                                        | 5220LL00560                                                                         | 5226NG00562                                                                         | 5226NG00561                                                                         | UY128GAS<br># 11                                                                    |
|                                    |           |                                                                                   |                                                                                   | 5226DG0014                                                                        |                                                                                    |                                                                                     | 5220NC00485                                                                         |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
| 3                                  | 4.8       | 5226TPL1482                                                                       | 5227PFTL1481                                                                      | 5226FDL1561                                                                       | 5226DFL1561                                                                        |                                                                                     | 5227NC00560                                                                         |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
| 3                                  | 5.6       | 5226TPL1562                                                                       | 5227PFTL1561                                                                      | 5226FDL1561                                                                       | 5226DFL1561                                                                        |                                                                                     | 5227NC00640                                                                         |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
| 3                                  | 6.4       | 5226TPL1642                                                                       | 5227PFTL1641                                                                      | 5226FDL1561                                                                       | 5226DFL1561                                                                        |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |

-42-

CTU9811-0-0□□□L  
CTU9811-0-□□□L

| 針數<br>Needle | 針距<br>m.m | Main Parts<br>更換零件                                                                                        |                                                                                                               |                                                                                                              |                                                                                                               |                                                                                                               |                                                                                                             |                                                                                                               |                                                                                                               |                                                                                                              |                                                                                                              |                                                                                                      |
|--------------|-----------|-----------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|
|              |           | <br>Throat plate<br>針板 | <br>Presser foot asm<br>壓腳 | <br>Main feed dog<br>主送布齒 | <br>Diff feed dog<br>副送布齒 | <br>Top feed dog<br>上送布齒 | <br>Needle clamp<br>針留 | <br>Upper looper<br>上結線鉤 | <br>Lower looper<br>下結線鉤 | <br>Needle guide<br>前導針 | <br>Needle guide<br>後導針 | <br>Needle<br>針 |
| 2            | 4.0       | 5226TPL1402                                                                                               | 5227PFTL1401                                                                                                  | 5226FDL1562 / 5226DFL1562<br>組件 5226DG0015                                                                   |                                                                                                               | 5227DGT1560                                                                                                   | 5220NC00400                                                                                                 | 5227SLT00560                                                                                                  | 5220LL00560                                                                                                   | 5226NG00562                                                                                                  | 5226NG00561                                                                                                  | UY128GAS<br># 11                                                                                     |
| 3            | 4.8       | 5226TPL1482                                                                                               | 5227PFTL1481                                                                                                  |                                                                                                              |                                                                                                               |                                                                                                               | 5220NC00485                                                                                                 |                                                                                                               |                                                                                                               |                                                                                                              |                                                                                                              |                                                                                                      |
| 3            | 5.6       | 5226TPL1562                                                                                               | 5227PFTL1561                                                                                                  |                                                                                                              |                                                                                                               |                                                                                                               | 5227NC00560                                                                                                 |                                                                                                               |                                                                                                               |                                                                                                              |                                                                                                              |                                                                                                      |
| 3            | 6.4       | 5226TPL1642                                                                                               | 5227PFTL1641                                                                                                  |                                                                                                              |                                                                                                               |                                                                                                               | 5227NC00640                                                                                                 |                                                                                                               |                                                                                                               |                                                                                                              |                                                                                                              |                                                                                                      |

CTU9811-0-0□□□S  
CTU9811-0-□□□S

# CTU9811 GAUGE PARTS LIST

| Main Parts<br>更換零件<br>針數<br>Needle | 針距<br>m.m | Throat plate<br>針板         |  | Stitch plate<br>Tongue<br>針板舌 |  | Presser<br>foot asm<br>壓腳 |  | Main<br>feed dog<br>主送布齒   |  | Diff<br>feed dog<br>副送布齒   |  | Top<br>feed dog<br>上送布齒 |  | Needle clamp<br>針留 |  | Upper looper<br>上結線鉤 |  | Lower looper<br>下結線鉤 |  | Needle guide<br>前導針 |  | Needle guide<br>後導針 |  | Needle<br>針      |  |
|------------------------------------|-----------|----------------------------|--|-------------------------------|--|---------------------------|--|----------------------------|--|----------------------------|--|-------------------------|--|--------------------|--|----------------------|--|----------------------|--|---------------------|--|---------------------|--|------------------|--|
|                                    |           | 5226TPL156B<br>5226TPL1400 |  | 5222TPL140A<br>5222TPL1480    |  | 5227PFTL1401              |  | 5226F DL1560<br>5226DG0013 |  | 5226DFL1560<br>5226DFL1560 |  | 5227DGT1560             |  | 5220NC00400        |  | 5227SLT00560         |  | 5220LL00560          |  | 5226NG00562         |  | 5226NG00561         |  | UY128GAS<br># 11 |  |
| 2                                  | 4.0       | 5226TPL156B<br>5226TPL1400 |  | 5222TPL140A<br>5222TPL1480    |  | 5227PFTL1401              |  | 5226F DL1560<br>5226DG0013 |  | 5226DFL1560<br>5226DFL1560 |  | 5227DGT1560             |  | 5220NC00400        |  | 5227SLT00560         |  | 5220LL00560          |  | 5226NG00562         |  | 5226NG00561         |  | UY128GAS<br># 11 |  |
| 3                                  | 4.8       | 5226TPL156B<br>5226TPL1480 |  | 5222TPL148A<br>5222TPL1480    |  | 5227PFTL1481              |  | 5226F DL1560<br>5226DG0013 |  | 5226DFL1560<br>5226DFL1560 |  | 5227DGT1560             |  | 5220NC00485        |  | 5227SLT00560         |  | 5220LL00560          |  | 5226NG00562         |  | 5226NG00561         |  | UY128GAS<br># 11 |  |
| 3                                  | 5.6       | 5226TPL156B<br>5226TPL1560 |  | 5222TPL156A<br>5222TPL1560    |  | 5227PFTL1561              |  | 5226F DL1560<br>5226DG0013 |  | 5226DFL1560<br>5226DFL1560 |  | 5227DGT1560             |  | 5227NC00560        |  | 5227SLT00560         |  | 5220LL00560          |  | 5226NG00562         |  | 5226NG00561         |  | UY128GAS<br># 11 |  |
| 3                                  | 6.4       | 5226TPL156B<br>5226TPL1640 |  | 5222TPL164A<br>5222TPL1640    |  | 5227PFTL1641              |  | 5226F DL1560<br>5226DG0013 |  | 5226DFL1560<br>5226DFL1560 |  | 5227DGT1560             |  | 5227NC00640        |  | 5227SLT00560         |  | 5220LL00560          |  | 5226NG00562         |  | 5226NG00561         |  | UY128GAS<br># 11 |  |

CTU9811-0-0□□□S1  
CTU9811-0-□□□S1

| Main Parts<br>更換零件<br>針數<br>Needle | 針距<br>m.m | Throat plate<br>針板         |  | Stitch plate<br>Tongue<br>針板舌 |  | Presser<br>foot asm<br>壓腳 |  | Main<br>feed dog<br>主送布齒   |  | Diff<br>feed dog<br>副送布齒   |  | Top<br>feed dog<br>上送布齒 |  | Needle clamp<br>針留 |  | Upper looper<br>上結線鉤 |  | Lower looper<br>下結線鉤 |  | Needle guide<br>前導針 |  | Needle guide<br>後導針 |  | Needle<br>針      |  |
|------------------------------------|-----------|----------------------------|--|-------------------------------|--|---------------------------|--|----------------------------|--|----------------------------|--|-------------------------|--|--------------------|--|----------------------|--|----------------------|--|---------------------|--|---------------------|--|------------------|--|
|                                    |           | 5226TPL156B<br>5226TPL1401 |  | 5222TPL140A<br>5222TPL1480    |  | 5227PFTL1401              |  | 5226F DL1560<br>5226DG0013 |  | 5226DFL1560<br>5226DFL1560 |  | 5227DGT1560             |  | 5220NC00400        |  | 5227SLT00560         |  | 5220LL00560          |  | 5226NG00562         |  | 5226NG00561         |  | UY128GAS<br># 11 |  |
| 2                                  | 4.0       | 5226TPL156B<br>5226TPL1401 |  | 5222TPL140A<br>5222TPL1480    |  | 5227PFTL1401              |  | 5226F DL1560<br>5226DG0013 |  | 5226DFL1560<br>5226DFL1560 |  | 5227DGT1560             |  | 5220NC00400        |  | 5227SLT00560         |  | 5220LL00560          |  | 5226NG00562         |  | 5226NG00561         |  | UY128GAS<br># 11 |  |
| 3                                  | 4.8       | 5226TPL156B<br>5226TPL1481 |  | 5222TPL148A<br>5222TPL1480    |  | 5227PFTL1481              |  | 5226F DL1560<br>5226DG0013 |  | 5226DFL1560<br>5226DFL1560 |  | 5227DGT1560             |  | 5220NC00485        |  | 5227SLT00560         |  | 5220LL00560          |  | 5226NG00562         |  | 5226NG00561         |  | UY128GAS<br># 11 |  |
| 3                                  | 5.6       | 5226TPL156B<br>5226TPL1561 |  | 5222TPL156A<br>5222TPL1560    |  | 5227PFTL1561              |  | 5226F DL1560<br>5226DG0013 |  | 5226DFL1560<br>5226DFL1560 |  | 5227DGT1560             |  | 5227NC00560        |  | 5227SLT00560         |  | 5220LL00560          |  | 5226NG00562         |  | 5226NG00561         |  | UY128GAS<br># 11 |  |
| 3                                  | 6.4       | 5226TPL156B<br>5226TPL1641 |  | 5222TPL164A<br>5222TPL1640    |  | 5227PFTL1641              |  | 5226F DL1560<br>5226DG0013 |  | 5226DFL1560<br>5226DFL1560 |  | 5227DGT1560             |  | 5227NC00640        |  | 5227SLT00560         |  | 5220LL00560          |  | 5226NG00562         |  | 5226NG00561         |  | UY128GAS<br># 11 |  |



NTD7701  
4-Needle, 6-Thread Flat-Seamer,  
Feed-Off-The-Arm Machine



MT4512P-050 / PMD / FR01  
12-Needle Double Chain Stitch Machine  
(Lower Feed Metering Device 、 Elastic hemmer )



UHU9304/TR025  
Automatic chain cutter device direct-drive  
cylinder bed top feed overlock fitted with  
labor-saving rib folder



CXM2085-0-356M  
Attaching Pre-Closed Flat Knit Elastic Band  
Onto Waists Of Tubular Goods  
(With Right Knife, Rear Puller & Chips Suction Pipe)



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CHING CHI MACHINE CO., LTD.

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